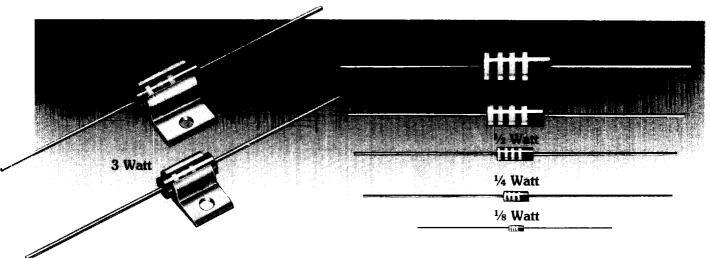


# Hot-Molded Carbon Composition Fixed Resistors

(1/8W through 4W @ 70°C)



### **KEY CHARACTERISTICS ..**

- MIL-SPEC Reliability
- Pulse Withstanding
- **■** Power Dissipation
- High Frequency Stability

- Low Inductance
- Rugged Construction
- Dependable Performance
- Ultra-High Resistance Values

### Features and Benefits \_\_

Uniform Quality — Consistent performance for over 50 years! Same quality built into all parts — regardless of value, rating or tolerance. MIL-SPEC and Industrial grade parts are made using the same process.

Reliable — Recognized as the **most** reliable of all electronic components, Allen-Bradley Hot-Molded Carbon Composition resistors provide freedom from catastrophic failure when used within ratings.

Predictable performance — Because of their outstanding uniformity, Allen-Bradley Hot-Molded Carbon Composition resistors exhibit consistent responses to environment and loading.

Conservative ratings — All performance specifications are based on extensive testing and massive field experience.

Rugged construction — The solid, integral structure, combining leads, insulation, and resistance material in the exclusive Allen-Bradley hot-molding process provides exceptional strength and resistance to damage in automatic handling machinery.

Wide range of values — Available in standard EIA resistance values from 1 ohm to 100 megohms. Special values available on request.

High resistance values — Resistance values from 100

megohms to 1 million megohms (1 teraohm) are available on special order in Types BB, CB, and EB.

Solderable leads — Hot solder coated leads remain easy to solder even after long periods in stock.

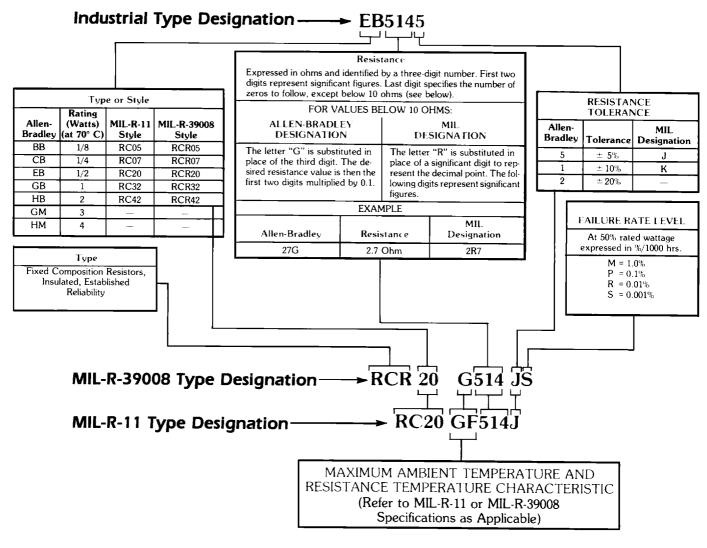
Tracking — Allen-Bradley resistors exhibit extremely uniform tracking characteristics. For example, in flip-flop circuits, resistors used in pairs which are drawn from the same package or reel (a normal mass production practice) will track with each other throughout changes of temperature, humidity, and load. This assures reliable circuit performance throughout the design life of the equipment.

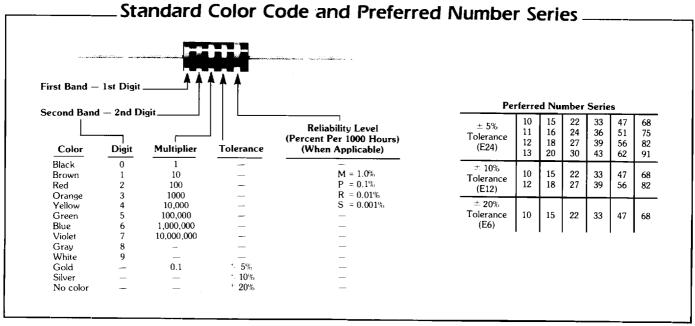
Durable color coding — Baked-on color code paints are resistant to solvents, and also resist the abrasion and chipping associated with automatic handling. They remain bright and easily readable even after long periods of use.

Temperature stable — Between 0° C and 85° C, Allen-Bradley Hot-Molded Carbon Composition resistors exhibit a very low temperature characteristic, typically less than two percent deviation from room temperature values, less in low resistance values.

### Explanation of Part Numbers \_

All Allen-Bradley Hot-Molded Carbon Composition resistors are identified by a Part Number which will provide information as to the type of resistor, resistance value, and tolerance. The Part Number is merely for identification on drawings, specifications, ordering, and other areas where it is convenient to use a Part Number to describe a particular resistor. The only markings that appear on the resistor are the Color Code bands.





### Types BB, CB, EB, GB, HB, GM, HM\_

Nominal Resistance in Ohms TOLERANCE COLOR CODE				Ra	ted Con		Working		je (RCW	V)		<b> </b>	Resiste		Resist	ance Colo	or Code
_	Ail	3					or RMS V				_	Type	ar ivun	Toler- ance	-	أزم	
	4th BAND		1 <sub>8</sub> 1	1/4 2	1, 2	WATT	AGE an	d TYPE	4 8	4 2	5 3	BB CB EB	Value Code	5 = 5% 1 = 10% 2 = 20%	lst BAND	2nd BAND	3rd BAND
Gold ± 5%	Silver	None ±20%	ВВ	СВ	EB	GB	нв	GM	GM	НМ	нм	etc.			1st digit	2nd digit	Number of zeros after 1st and 2nd
1.0	1.0	1.0	_	_	0.707	1.00		1.73	2.00	<del> </del>		_^_	000 10G	Х	Brown	Black	digit Gold
1.1 1.2	1.2	_		_	0.742 0.775	1.05 1.10	-	1.82 1.90	2.10 2.19	_	-		11 <b>G</b>		Brown	Brown	Gold
1.3	_		_	_	0.806	1.14	_	1.97	2.28	_	_		12G 13G		Brown Brown	Red Orange	Gold Gold
1.5	1.5	1.5	-		0.866	1.22		2.12	2.45		_		15G		Brown	Green	Gold
1.8	1.8	_	_	_	0.894 0.949	1.26 1.34	_	2.19 2.32	2 53 2 68	_	_		16G 18G		Brown Brown	Blue Gray	Gold Gold
2.0 2.2	_ 2.2	2.2	_	_	1.00	1.41	-	2.45	2.83	_	-		20G		Red	Black	Gold
2.4	_		_	_	1.05 1.10	1.48 1.55	_	2.57 2.68	2.97 3.10	_	_		22G 24G		Red Red	Red Yellow	Gold Gold
2.7	2.7	_	0.581	0.822	1.16	1.64	_	2.85	3.29				27G		Red	Violet	Gold
3.0 3.3	3.3		0.612 0.642	0.866 0.908	1.22	1.73 1.82	_	3.00 3.15	3.46 3.63	_	-		30G 33G		Orange	Black	Gold
3.6	_	_	0.671	0.949	1.34	1.90	_	3.13	3.79	_	_		36G		Orange Orange	Orange Blue	Gold Gold
3.9	3.9		0.698	0.987	1.40	1.97		3.42	3.95	_	_		39G		Orange	White	Gold
4.3 4.7	_ 4.7	 4.7	0.733 0.766	1.04 1.08	1.47 1.53	2.07 2.17	_	3.59 3.76	4.15 4.34		_		43G 47G		Yellow Yellow	Orange Violet	Gold Gold
5.1	_		0.798	1.13	1.60	2.26	-	3.91	4.52	_	_		51G		Green	Brown	Gold
5.6 6.2	5.6 —	_	0.837 0.880	1.18 1.24	1.67 1.76	2.37 2.49	_	4.10 4.31	4.73 4.98	_	_		56G 62G		Green Blue	Blue Red	Gold Gold
6.8	6.8	6.8	0.922	1.30	1.84	2.61	_	4.52	5.22	_			68G	_	Blue	Gray	Gold
7.5 8.2	8.2	-	0.968 1.01	1.37 1.43	1.94 2.02	2.74 2.86	-	4.74	5.48	-	-		75G		Violet	Green	Gold
9.1	0.2	_	1.07	1.43	2.02	3.02	_	4.96 5.22	5.73 6.03	_	_		82G 91G		Gray White	Red Brown	Gold Gold
10	10	10	1.12	1.58	2.24	3.16	4.47	5.48	6.32	6.32	7.07		100		Brown	Black	Black
11 12	12	_	1.17 1.22	1.66 1.73	2.34 2.45	3.32 3.46	4.69 4.90	5.74 6.00	6.63 6.93	6.63 6.93	7.42 7.75		110 120		Brown Brown	Brown Red	Black Black
13		_	1.28	1.80	2.55	3.61	5.10	6.24	7.21	7.21	8.06		130		Brown	Orange	Black
15 16	15	15 —	1.37 1.41	1.94 2.00	2.74 2.83	3.87 4.00	5.48 5.66	6.71	7.75 8.00	7.75 8.00	8.66 8.94		150 160		Brown Brown	Green Blue	Black Black
18	18		1.50	2.12	3.00	4.24	6.00	7.35	8.48	8.48	9.49		180		Brown	Gray	Black
20 22	22	 22	1.58 1.66	2.24 2.34	3.16 3.32	4.47 4.69	6.32	7.75	8.94	8.94	10.0		200		Red	Black	Black
24	_		1.73	2.45	3.46	4.90	6.63 6.93	8.12 8.48	9.38 9.80	9.38 9.80	10.5 11.0		220 240		Red Red	Red Yellow	Black Black
27	27		1.84	2.60	3.67	5.20	7.35	9.00	10.4	10.4	11.6		270		Red	Violet	Black
30 33	33	33	1.94 2.03	2.74 2.87	3.87 4.06	5.48 5.74	7.75 8.12	9.49 9.95	11.0 11.5	11.0 11.5	12.2 12.8		300 330		Orange Orange	Black Orange	Black Black
36		-	2.12	3.00	4.24	6.00	8.48	10.4	12.0	12.0	13.4		360		Orange	Blue	Black
39 43	39		2.21 2.32	3.12 3.28	4.42 4.64	6.24 6.56	8.83 9.27	10.8 11.4	12.5 13.1	12.5 13.1	14.0 14.7		390 430		Orange Yellow	White Orange	Black Black
47	47	47	2.42	3.43	4.85	6.86	9.70	11.9	13.7	13.7	15.3		470		Yellow	Violet	Black
51 56	56	_	2.52 2.65	3.57 3.74	5.05 5.29	7.14 7.48	10.1 10.6	12.4 13.0	14.3	14.3	16.0		510		Green	Brown	Black
62	-	_	2.78	3.94	5.57	7.46	11.1	13.6	15.0 15.7	15.0 15.7	16.7 17.6		560 620		Green Blue	Blue Red	Black Black
68	68	68	2.92	4.12	5.83	8.25	11.7	14.3	16.5	16.5	18.4		680		Blue	Gray	Black
75 82	- 82		3.06 3.20	4.33 4.53	6.12 6.40	8.66 9.06	12.2 12.8	15.0 15.7	17.3 18.1	17.3 18.1	19.4 20.2		750 820		Violet Gray	Green Red	Black Black
91			3.37	4.77	6.74	9.54	13.5	16.5	19.1	19.1	21.3		910		White	Brown	Black
100 110	100	100	3.54 3.71	5.00 5.24	7.07 7.42	10.0 10.5	14.1 14.8	17.3 18.2	20.0 21.0	20.0 21.0	22.4 23.5		101 111		Brown Brown	Black Brown	Brown Brown
120	120	-	3.87	5.48	7.75	11.0	15.5	19.0	21.9	21.9	24.5		121		Brown	Red	Brown
130 150	150	 150	4.03 4.33	5.70 6.12	8.06 8.66	11.4 12.2	16.1 17.3	19.7	22.8	22.8	25.5		131		Brown	Orange	Brown
160	-		4.47	6.32	8.94	12.2	17.3	21.2 21.9	24.5 25.3	24.5 25.3	27.4 28.3		151 161		Brown Brown	Green Blue	Brown Brown
180	180		4.74	6.71	9.49	13.4	19.0	23.2	26.8	26.8	30.0		181		Brown	Gray	Brown
200 220	220		5.00 5.24	7.07 7. <b>42</b>	10.0 10.5	14.1 14.8	20.0 21.0	24.5 25.7	28.3 29.7	28.3 29.7	31.6 33.2		201 221		Red Red	Black Red	Brown Brown
240		-	5.48	7.75	11.0	15.5	21.9	26.8	31.0	31.0	34.6		241		Red	Yellow	Brown
270 300	270 —		5.81 6.12	8.22 8.66	11.6 12.2	16.4 17.3	23.2 24.5	28.5 30.0	32.9 34.6	32.9 34.6	36.7 38.7		271 301		Red Orange	Violet Black	Brown
330	330	330	6.42	9.08	12.8	18.2	25.7	31.5	36.3	36.3	40.6		331		Orange	Orange	Brown Brown
360	300	-	6.71	9.49	13.4	19.0	26.8	32.9	37.9	37.9	42.4		361		Orange	Blue	Brown
390 430	390	_	6.98 7.33	9.87 10.4	14.0 14.7	19.7 20.7	27.9 29.3	34.2 35.9	39.5 41.5	39.5 41.5	44.2 46.4		391 431		Orange Yellow	White Orange	Brown Brown
470	470	470	7.66	10.8	15.3	21.7	30.7	37.6	43.4	43.4	48.5		471		Yellow	Violet	Brown

Rating at 70° C, derated to zero at 130° C.

<sup>3</sup> Rating at 40° C, derated to zero at 150° C.

<sup>2</sup> Rating at 70° C, derated to zero at 150° C.

### Types BB, CB, EB, GB, HB, GM, HM \_\_\_\_\_

TOLERA	NCE COL	OR CODE		F	Rated Co		s Worki or RMS		ige (RC\	WV)			Resisto art Num		Resist	ance Colo	Code
		3				WATTA	GE and	TYPE				Type BB		ance		] [	
	4th BAND		1/8	1/4 2	1/2 2	1 2	2 2	3 2	4 3	4 2	5 3	CB EB	Value Code	5 = 5% 1 = 10% 2 = 20%	lst BAND	2nd BAND	3rd BAND
Gold ± 5%	Silver ±10%	None ± 20%	ВВ	СВ	EB	GB	нв	GM	GM	нм	НМ	etc. XX	000	х	lst digit	2nd digit	Number of zeros after 1st and 2nd
510			7.98	11.3	16.0	22.6	31.9	39.1	45.2	45.2	50.5	1	511		Green	Brown	digit Brown
560 620	560	_	8.37 8.80	11.8	16.7	23.7	33.5	41.0	47.3	47.3	52.9		561		Green	Blue	Brown
680	680	680	9.22	13.0	17.6 18.4	24.9 26.1	35.2 36.9	43.1 45.2	49.8 52.2	49.8 52.2	55.7 58.3		621 681		Blue	Red	Brown
750	_	_	9.68	13.7	19.4	27.4	38.7	47.4	54.8	54.8	61.2		751		Blue Violet	Gray Green	Brown Brown
820	820	-	10.1	14.3	20.2	28.6	40.5	49.6	57.3	57.3	64.0		821		Grav	Red	Brown
910	1000	-	10.7	15.1	21.3	30.2	42.7	52.2	60.3	60.3	67.5		911		White	Brown	Brown
1000 1100	1000	1000	11.2 11.7	15.8 16.6	22.4 23.4	31.6 33.2	44.7 46.9	54.8	63.2	63.2	70.7		102		Brown	Black	Red
1200	1200	_	12.2	17.3	24.5	34.6	49.0	57.4 60.0	66.3 69.3	66.3 69.3	74.2 77.5		112 122		Brown Brown	Brown Red	Red Red
1300	1 =		12.8	18.0	25.5	36.1	51.0	62.4	72.1	72.1	80.6	<del></del>	132		Brown	Orange	Red
1500	1500	1500	13.7	19.4	27.4	38.7	54.8	67.1	77.5	77.5	86.6		152		Brown	Green	Red
1600	-	_	14.1	20.0	28.3	40.0	56.6	69.3	80.0	80.0	89.4		162		Brown	Blue	Red
1800 2000	1800	_	15.0	21.2	30.0	42.4	60.0	73.5	84.8	84.8	94.9		182		Brown	Gray	Red
2200	2200	2200	15.8	22.4	31.6	44.7	63.2	77.5	89.4	89.4	100	<u> </u>	202		Red	Black	Red
2400	2200	2200 —	16.6 17.4	23.4 24.5	33.2 34.6	46.9 49.0	66.3 69.3	81.2 84.8	93.8 98.0	93.8	105		222		Red	Red	Red
2700	2700	_	18.4	26.0	36.7	52.0	73.5	90.0	104	98.0 104	110 116		242 272		Red Red	Yellow Violet	Red Red
3000	l –	_	19.4	27.4	38.7	54.8	77.5	94.9	110	110	122		302		Orange	Black	Red
3300	3300	3300	20.3	28.7	40.6	57.4	81.2	99.5	115	115	128		332		Orange	Orange	Red
3600	l	! –	21.2	30.0	42.4	60.0	84.8	104	120	120	134		362		Orange	Blue	Red
3900	3900	_	21.1	31.2	44.2	62.4	88.3	108	125	125	140		392		Orange	White	Red
4300 4700	4700	4700	23.2 24.2	32.8 34.3	46.4 48.5	65.6 68.6	92.7 97.0	114 119	131 137	131	147		432		Yellow	Orange	Red
5100		-	25.2	35.7	50.5	71.4	101.0	124	143	137 143	153 160		472 512		Yellow Green	Violet Brown	Red Red
5600	5600	_	26.5	37.4	52.9	74.8	106	130	150	150	167		562		Green	Blue	Red
6200	_	_	27.8	39.4	55.7	78.7	111	136	157	157	176		622		Blue	Red	Red
6800	6800	6800	29.2	41.2	58.3	82.5	117	143	165	165	184		682		Blue	Gray	Red
7500 8200	8200	_	30.6	43.3	61.2	86.6	122	150	173	173	194	ļ	752		Violet	Green	Red
9100	0200		32.0 33.7	45.3	64.0	90.6	128	157	181	181	202		822		Gray	Red	Red
10000	10000	10000	35.4	47.7 50.0	67.4 70.7	95.4 100.0	135 141	165 173	191 200	191	213	l	912		White	Brown	Red
11000	_		37.1	52.4	74.2	105.0	148	182	210	200 210	224 235		103 113		Brown Brown	Black Brown	Orange Orange
12000	12000	_	38.7	54.8	77.5	110	155	190	219	219	245		123		Brown	Red	Orange
13000		_	40.3	57.0	80.6	114	161	197	228	228	255		133		Brown	Orange	Orange
15000	15000	15000	43.3	61.2	86.6	122	173	212	245	245	274		153		Brown	Green	Orange
16000 18000	18000	_	44.7 47.4	63.2 67.1	89.4 94.9	126 134	179 190	219 232	253	253	283		163		Brown	Blue	Orange
20000	_	_	50.0	70.7	100.0	141	200	232	268 283	268 283	300 316		183 203		Brown Red	Gray Black	Orange
22000	22000	22000	52.4	74.2	105	148	210	257	297	297	332		223		Red	Red	Orange Orange
24000	_	_	54.8	77.5	110	155	219	268	310	310	346		243		Red	Yellow	Orange
27000	27000	_	58.1	82.2	116	164	232	285	329	329	367		273		Red	Violet	Orange
30000	33000	22000	61.2	86.6	122	173	245	300	346	346	387		303		Orange	Black	Orange
33000 36000	33000	33000	64.2 67.1	90.8 94.9	128 134	182 190	257 268	315 329	363 379	363 379	406 424		333		Orange	Orange	Orange
39000	39000	_	69.8	98.7	140	197	279	342	395	395		-	363		Orange	Blue	Orange
43000	_	_	73.3	104	147	207	293	359	415	395 415	442 464		393 433		Orange Yellow	White Orange	Orange Orange
47000	47000	47000	76.6	108	153	217	307	376	434	434	485		473		Yellow	Violet	Orange
51000	E6000	_	79.8	113	160	226	319	391	452	452	505		513		Green	Brown	Orange
56000	56000		83.7	118	167	237	335	410	473	473	529		563		Green	Blue	Orange
62000 68000	68000	 68000	88.0 92.2	124 130	176 184	249	352	431	498	498	557	1	623		Blue	Red	Orange
75000		— —	92.2 96.8	130	194	261 274	369 387	452 474	500 500	522 548	583 612	Ī	683 753		Blue	Gray	Orange
82000	82000		101	143	202	286	405	496	500	548 573	640		753 823		Violet Gray	Green Red	Orange Orange
91000		-	107	151	213	302	427	500	500	603	675		913		White	Brown	Orange
		ce in Mego	hms														
0.1	0.1	0.1	112	158	224	316	447	500	500	632	707		104	- 1	Brown	Black	Yellow
0.11	0.10	_	117	166	234	332	469	500	500	663	742		114		Brown	Brown	Yellow
0.12 0.13	0.12	_	122 128	173 180	245	346	490	500	500	693	750		124		Brown	Red	Yellow
0.15	0.15	0.15	137	194	255 274	361 387	510 548	500 500	500 500	721 750	750 750		134		Brown	Orange	Yellow
0.16	0.15		141	200	283	400	566	500	500	750 750			154		Brown	Green	Yellow
0.18	0.18	_	150	212	300	424	600	500	500 500	750 750	750 750		164 184	l	Brown Brown	Blue	Yellow Yellow
0.20		_	150	224	316	447	632	500	500	750	750 750		204	l	Red Red	Gray Black	Yellow Yellow
0.22	0.22	0.22	150	234	332	469	663	500	500	750	750		224	l	Red	Red	Yellow
0.24	_		150	245	346	490	693	500	500	750	750		244		Red	Yellow	Yellow

Rating at 70° C, derated to zero at 130° C.
Rating at 70° C, derated to zero at 150° C.

Rating at 40° C, derated to zero at 150° C.

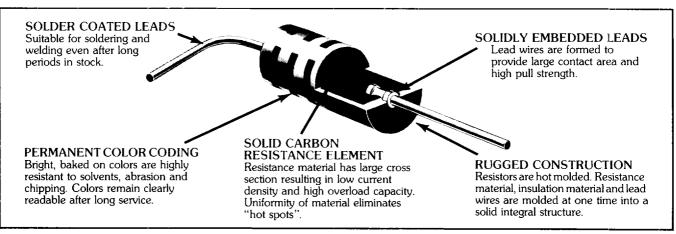
### Types BB, CB, EB, GB, HB, GM, HM \_\_\_\_\_

	nal Resist 1 Megohms	-											Resisto	nr	Resista	nce Colo	r Code
TOLERA	NCE COLO	R CODE		Rai	ted Con	tinuous DC o	Working r RMS V		e (RCW	V)		P Type	art Num				
						WATT	AGE and	TYPE				ВВ		<b>ance</b> 5 = 5%			
	4th BAND		18 1	½ <b>2</b>	½ 2	1 2	2 2	3 2	4 3	4 2	5 3	CB EB etc.	Value Code	1 = 10% 2 = 20%	lst BAND	2nd BAND	3rd BAND Number
Gold ±5%	Silver ± 10%	None ± 20%	ВВ	СВ	EB	GB	нв	GM	GM	нм	нм	XX	000	x.	lst digit	2nd digit	zeros afte 1st and 2s digit
0.27	0.27	_	150	250	350	500	735	500	500	750	750		274		Red	Violet	Yellov
0.30 0.33	0.33	0.33	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		304 334		Orange Orange	Black Orange	Yello Yello
0.36			150	250	350	500	750	500	500	750	750		364		Orange	Blue	Yello
0.39	0.39		150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		394 434		Orange Yellow	White Orange	Yello Yello
0.43	0.47	0.47	150	250	350	500	750	500	500	750	750		474		Yellow	Violet	Yello
0.51			150	250	350	500	750	500	500	750	750		514		Green	Brown	Yello Yello
0.56 0.62	0.56	_	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		564 624		Green Blue	Blue Red	Yello
0.68	0.68	0.68	150	250	350	500	750	500	500	750	750		684		Blue	Gray	Yello
0.75 0.82		_	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		754 824		Violet	Green Red	Yello Yello
0.82	0.82	_	150	250	350	500	750 750	500	500	750	750		914		Gray White	Brown	Yello
1.0	1.0	1.0	150	250	350	500	750	500	500	750	750		105		Brown	Black	Gree
1.1 1.2	_ 1.2	_	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		115 125		Brown Brown	Brown Red	Gree Gree
1.3	-	_	150	250	350	500	750 750	500	500	750	750		135		Brown	Orange	Gree
1.5	1.5	1.5	150	250	350	500	750	500	500	750	750		155		Brown	Green	Gree
1.6	1.8		150 150	250 250	350 350	500	750 750	500 500	500 500	750 750	750 750		165 185		Brown Brown	Blue Gray	Gree
2.0		_	150	250	350 350	500	750	500	500	750	750		205		Red	Black	Gree
2.2	2.2	2.2	150	250	350	500	750	500	500	750	750		225		Red	Red	Gree
2.4 2.7	2.7	_	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		245 275		Red Red	Yellow Violet	Gree Gree
3.0	-		150	250	350	500	750	500	500	750	750		305		Orange	Black	Gree
3.3	3.3	3.3	150	250	350	500	750	500	500	750	750		335		Orange	Orange	Gree
3.6 3.9	3.9	_	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		365 395		Orange Orange	Blue White	Gree Gree
4.3			150	250	350	500	750	500	500	750	750		435		Yellow	Orange	Gree
4.7	4.7	4.7	150	250	350	500	750	500	500	750	750		475		Yellow	Violet	Gree
5.1 5.6	5.6	_	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		515 565		Green Green	Brown Blue	Gree
6.2	_	-	150	250	350	500	750	500	500	750	750	1	625		Blue	Red	Gree
6.8	6.8	6.8	150	250	350	500	750	500	500	750	750		685		Blue	Gray	Gree
7.5 8.2	8.2	_	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		755 825		Violet Gray	Green Red	Gree
9.1	_	_	150	250	350	500	750	500	500	750	750		915		White	Brown	Gree
10 11	10	10	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		106 116		Brown Brown	Black Brown	Blue Blue
12	12		150	250	350	500	750	500	500	750	750	<b></b>	126	· · ·	Brown	Red	Blue
13			150	250	350	500	750	500	500	750	750	1	136		Brown	Orange	Blue
15 16	15	15	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		156 166		Brown Brown	Green Blue	Blue Blue
18	18	_	150	250	350	500	750	500	500	750	750		186		Brown	Gray	Blue
20			150	250	350	500	750 750	500	500	750	750		206		Red	Black	Blue
22 24	22	22	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		226 246		Red Red	Red   Yellow	Blue Blue
27	27	-	150	250	350	500	750	500	500	750	750		276		Red	Violet	Blue
30		-	150	250	350	500	750	500	500	750	750		306		Orange	Black	Blue
33 36	33	33	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		336 366		Orange Orange	Orange Blue	Blue Blue
39	39	_	150	250	350	500	750	500	500	750	750		396		Orange	White	Blue
43 47	47	47	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		436 476		Yellow Yellow	Orange Violet	Blue Blue
51	-	-	150	250	350	500	750	500	500	750	750	<del> </del>	516		Green	Brown	Blue
56	56	_	150	250	350	500	750	500	500	750	750	]	566		Green	Blue	Blue
62 68	68	68	150 150	250 250	350 350	500 500	750 750	500 500	500 500	750 750	750 750		626 686		Blue Blue	Red Gray	Blue Blue
75			150	250	350	500	750	500	500	750	750		756		Violet	Green	Blue
82	82	_	150	250	350	500	750	500	500	750	750		826		Gray	Red	Blue
91 100	100	100	150 150	250 250	350 350	500 500	750 750	500	500 500	750 750	750 750		916 107		White Brown	Brown Black	Blue Viole

Rating at 40° C, derated to zero at 150° C.

<sup>Rating at 70° C, derated to zero at 130° C.
Rating at 70° C, derated to zero at 150° C.</sup> 

# Important Electrical and Mechanical Characteristics Hot-Molded Carbon Composition Fixed Resistors —



### ■ TEST VOLTAGE ■ EFFECT OF MOISTURE ■ CONDITIONING

Moisture absorption and the use of too low test voltages will cause the resistance value to read higher than when measured under standard conditions. It is important to understand these characteristics to facilitate using the parts effectively.

Resistance measurement — Measured resistance value is dependent upon the resistor temperature, the test voltage, and the dryness of the resistor. Accurate correlation between repeated measurements, especially at different times, and different locations, requires that these three conditions be essentially the same.

Resistor temperature — Slight variations in resistor body temperature are not significant in room temperature measurements. However, the temperature of the resistor body may increase appreciably when tested at too high a voltage or when the voltage is applied for too long a time, causing excessive heating.

Resistor test voltage — The test voltage is very important and sometimes misunderstood or overlooked. This is because a tester is often unaware of the actual voltage that the instrument used is applying to the resistor under test. Commonly used instruments, such as highly accurate resistance bridges, digital voltmeters, or ATE devices, employ relatively low voltages to make measurements (usually between 0.1 volt and 1.0 volt and seldom higher than 10 volts). This does not cause significant differences for low resistance values, where the use of low test voltages is specified; however, for higher resistance values, such as, 100K ohms or higher, a test voltage of 100 volts is specified and use of a low voltage test instrument will result in readings higher than actual value. For reference purposes, the voltages listed below should be used to obtain an accurate measure of the resistance value:

Nominal Resistance	Recommended Test
Range	Voltage (DC Volts)
1.0 to 9.1 ohms	0.3 volt
10 to 91 ohms	1.0 volt
100 to 910 ohms	3.0 volts
1000 to 9100 ohms	10.0 volts
10K to 91K ohms	30.0 volts
100K ohms and higher	100.0 volts

Consult the table on Page 12 to obtain the appropriate Resistance-Voltage Coefficient application factors (%/Volt) for different test voltages.

Effect of moisture absorption — Moisture attraction is a generic characteristic of carbon, and when the Hot-Molded Carbon Composition resistor absorbs moisture, e.g., during shipment and storage, its resistance value will always increase. Under high humidity conditions it is not unusual for parts to increase 6% in resistance value in as little as 72 hours. The characteristic is reversible, and dehumidifying the parts is easily accomplished either by storing them in a controlled, low-humidity area or by conditioning them in a convection oven at  $100^{\circ}\mathrm{C}$ . The chart below lists the proper conditioning parameters.

Rating	Conditioning Time @ 100°C
1/8 W	25 Hours
1/4 W	50 Hours
1/2 W	75 Hours
1 W	120 Hours
2 W	130 Hours

Solderability — Allen-Bradley Hot-Molded Carbon Composition resistors meet the solderability requirements of MIL-R-39008 and MIL-STD-202, Method 208.

Resistance to solvents — The color code remains legible after resistors are subjected to the Resistance To Solvents test of MIL-STD-202, Method 215. Also, the resistors will withstand the Color Code Solvent Resistance test described in Paragraph 6.19 on Page 24 of this catalog, which includes ultrasonically agitated liquids at elevated temperature.

Military qualification — The Allen-Bradley Hot-Molded Carbon Composition resistors meet or exceed all applicable military specifications including MIL-R-39008, Resistors, Fixed, Composition (Insulated), Established Reliability, and are fully qualified in all wattage sizes and all resistance values to the best reliability level, the "S" level, with a failure rate lower than 0.001% per 1000 hours.

### Metal Clad Fixed Resistors, Types GM & HM \_

The Allen-Bradley Type GM and HM resistors are insulated Type GB and HB Hot-Molded Carbon Composition resistors fitted with metal clamps which surround the major portion of the resistor. The metal clamps provide rigid mounting and efficient heat transfer from the resistors to the metal chassis or panels on which they are mounted.

Performance characteristics — The performance characteristics for Types GM and HM are the same as for Types GB and HB, respectively, as shown in the table on Page 12 with the following exceptions.

Nominal resistance range —

Type GM — 2.7 ohms to 22 megohms Type HM — 10 ohms to 22 megohms

Standard tolerances —  $\pm 5\%$ ,  $\pm 10\%$ 

**Power rating** — When mounted on the equivalent of a steel panel 4 inches (101,60 mm) square and 0.05 inch (1.27 mm) thick

Type	70°C Ambient	40°C Ambient
GM	3 watts	4 watts
HM	4 watts	5 watts
V		

Rated continuous working voltage (RCWV) — Type GM  $\sqrt{3.0 \text{ x R}}$  or 500 volts, whichever is less Type HM  $\sqrt{4.0 \text{ x R}}$  or 750 volts, whichever is less

Weight — Approximate (with nominal length leads)
Type GM 4.7 gm
Type HM 8.0 gm

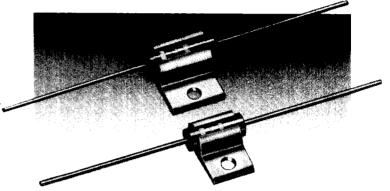
Insulation resistance — 100,000 megohms minimum between resistor leads and metal clamp

Dielectric withstanding voltage — At sea level, 1500 volts

Short time overload —  $\pm (2.5\% + 0.05 \text{ ohm})$ , maximum

Capacitance — Between resistor leads and metal clamp Type GM 5.6 pF (approximately)

Type HM 9.0 pF (approximately)



### Very High Megohm Resistors.

General — Very high resistance values of our hot-molded fixed composition resistors are generally provided in the smaller body sizes, namely type BB, CB, or EB. Since wattage dissipation is not a concern for these high values, there is virtually no need for the larger Type GB or HB.

Resistance value — May be specified in megohms, gigohms, or teraohms, at 100 VDC. The pratical upper resistance limit for production quantities is 1 teraohm.

Note: It is recongnized that many applications involve use of voltages lower than 100 volts. Measurement of such high resistance values at low voltage is at best a marginal procedure and definitely is not suitable on a volume production basis. Therefore, in choosing a nominal for a particular application it is recommended that correlation measurement be made, especially for any large quantity usage, since measurement of very high resistance values is not simple and reading differences can occur, particularly from inadequate instrumentation.

### Performance Characteristics.

Resistance – temperature characteristic — The resistance-temperature characteristic is the same parabolic shaped curve as for our standard values, with the vertex near the room temperature region. The following table shows the extent of this variation over the  $-25^{\circ}$  to  $+85^{\circ}$ C temperature range. In the  $0^{\circ}$  to  $-55^{\circ}$ C range, which would describe most ordinary environments, it can be seen that the curve is in the relatively flat part of the parabola, and the percent change is relatively small.

<b>-2</b>	-25°C 0°C		+25°C	+5	5°C	+85°C		
MIN	MAX	MIN	MAX	NOMINAL	MIN	MAX	MIN	MAX
-1.0 -1.1	+7.4 +8.1 +8.7 +9.0	-1.1 -1.2	+3.4 +3.7	10G 100G	-2.4 -2.6	+2.8 +3.0 +3.3 +3.5	-3.0 $-3.3$	+7.9 +8.5

 $*G = 10^9 OHMS$ 

Resistance-voltage coefficient — Up to -0.1% per volt typical, -0.2% per volt maximum over the range of 1 volt to 100 volts.

Note: The resistance voltage characteristic is relatively consistent but is not linear, especially at the low voltage end where the low sensitivity of the measuring instrument makes accurate measurement difficult.

Humidity — As is the case with standard values, the effect of moisture is a function of the body size, resistance value, humidity level, duration of exposure, and temperature. It is the same completely reversible characteristic; that is, resistance value increases with increasing high humidity exposure and decreases toward its original starting point as it dries out, without permanent degradation. Gigaohm values of the Type EB when subjected to 240 hours exposure to 95% R.H. at 40°C may have up to 25%  $\Delta R$  and we would use that figure for all very high values.

**Load life** — Load life is usually not a concern since practically no power is being dissipated. The standard life test limits of 6% maximum  $\Delta R$  in 1,000 hours would also apply to these resistors.

**Shelf life** — For shelf life, or aging at room temperature, the conventional time span of interest is 1 year, and we would use a 6% maximum  $\Delta R$  for this condition also.

Marking — Standard EIA color code marking can be used for all resistance values up to 9 multiplier (White Band). That is, 91,000 megohms or 91 gigaohms. However, for gigaohm values, the preferred marking is none on the resistor itself, with all necessary identification appearing on the package. When more than one value is involved in an application, special single or multiple color bands are generally used. However, the choice of colors should be approved by the factory prior to assignment.

General mechanical and environmental — These resistors are made in the same manner using the same basic materials and processes as standard Allen-Bradley hot-molded fixed composition resistors. Therefore, they have the same general characteristics and properties as listed in the standard catalog publication.

Packaging — High megohm resistors (values above 100 megohms) are normally supplied in standard card pack and placed in foil bags, or on tape and reel.

- 1. Definition: Any resistance value over 100 megohms. (EIA standard values are not applicable.)
- 2. Types Available: BBH, CBH, and EBH.
- Resistance Range: Although values as high as 20 teraohms have occasionally been produced, the practical upper resistance limit for production is 1 teraohm.

Values in the high end of the resistance range are sometimes referred to as follows:

Gigaohm values

 $(1 \text{ gigaohm} = 1,000 \text{ megohms, or } 10^9 \text{ ohms})$ 

Teraohm values

 $(teraohm = 1 \text{ million megohms, or } 10^{12} \text{ ohms})$ 

Resistance Ra	nge	Multipliers
100 meg to less than	1,000 meg	7
1,000 meg to less than	10,000 meg	8
10,000 meg to less than	100,000 meg	9
1000,000 meg to less than	1,000,000 meg	X
1,000,000 meg to less than	10,000,000 meg	Y
10,000,000		Z

4. Tolerances: the standard and most widely used tolerances for these parts are 20% and 30%. They are also available in 10% tolerance. At the lower end of the high megohm range, namely from 100 megohms to 1,000 megohms, 5% tolerance is available.

- 4. Tolerances: the standard and most widely used tolerances for these parts are 20% and 30%. They are also available in 10% tolerance. At the lower end of the high megohm range, namely from 100 megohms to 1,000 megohms, 5% tolerance is available.
- Part Identification: All resistance values up to and including 100 megohms shall use the standard part number as described in fixed resistor Publication ROFR. For values above 100 megohms the letter H shall be added after the first two letters, i.e., BBH, CBH, or EBH.

Values above 100 megohms, up to and including 1,000 megohms are available in 5%, 10%, 20% and 30% tolerance.

Example:

EBH8082 (8  $\times$  10°) 8,000 megohms  $\pm$  20%

Values over 1,000 megohms are available in 10%, 20%, and 30% tolerance.

Example:

CBH1191 ( $1.1 \times 10^{10}$ ) 11,000 megohms  $\pm 10\%$ 

For values from 100,000 megohms to less than 1,000,000 megohms substitute the letter X for the sixth digit in the part number, where X means add 10 zeros.

Example:

EBH50X1 (5 × 10<sup>11</sup>) 500,000 megohms  $\pm 10\%$ 

For values from 1,000,000 megohms to less than 10,000,000 megohm substitute the letter Y for the sixth digit in the part number where Y means and 11 zeros.

Example:

EBH10Y3 ( $10^{12}$ ) 1,000,000 megohms  $\pm 30\%$ 

For values of 10,000,000 megohms and higher substitute the letter Z for the sixth digit in the part number, where Z means add 12 zeros.

Example:

BBH10Z3 ( $10^{13}$ ) 10,000,000 megohms  $\pm 30\%$ 

For Reference:

 $10^2 = 100$   $10^8 = 100,000,000$   $10^3 = 1,000$   $10^9 = 1,000,000,000$   $10^4 = 10,000$   $10^{10} = 10,000,000,000,000$   $10^5 = 100,000$   $10^{11} = 100,000,000,000$   $10^6 = 1,000,000$   $10^{12} = 1,000,000,000,000$   $10^7 = 10,000,000$   $10^{13} = 10,000,000,000,000$ 

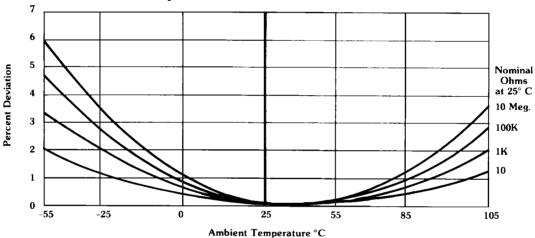
				[	Hot-Molded	Carbon Composition	on Resistors	
	Characteri	stics		1/8 Watt Type BB	¼ Watt Type CB	½ Watt Type EB	1 Watt Type GB	2 Watt Type HB
Insulation Res	sistance [6.6]			10,000 niegohms	10,000 megohms	10,000 megohms	10,000 megohms	10,000 megohms
Dielectric	At Sea Level A	Atmospheri	ic Press.	300 volts	500 volts	700 volts	1000 volts	1500 voits
Withstanding Voltage [6.5]	At 3.4" (86,36 50,000 ft. [1			200 volts	325 volts	450 volts	625 volts	625 volts
			10K	— 0.020%/volt	— 0.015%/volt	0.010%/volt	0.007%/volt	== 0.010%/volt
Resistance-Vo	oltage Coefficie	ent [6.4]	100K	0.030	0.020	0.015	_ 0.012	0.015
	Maximum instantaneous change in reance per volt based on $\triangle R$ for $\triangle V$ o			0.045	- 0.025	0.020	<b>—</b> 0.015	- 0.020
(1.0—0.1) RC		101 Z V 01	10 Meg	0.050	- 0.030	0.030	- 0.020	0.020
N	Nominal Resista	ance	22 Meg	- 0.050	0.035	- 0.035	- 0.020	- 0.020
	(ohms)			0.055	— 0.035	— 0.035	0.025	0.025
Load Life [6.12] 1000 hours operating at RCWV at 70° C ambient for duty cycle of 1½			<b>M</b> aximum	+ 4 <sub>0</sub> - 6	+ 4 <sub>0</sub> , - 6	+ 4 <sub>0</sub> - 6	+ 4 <sub>0</sub> - 6	+ 4 - 6
hour "on", ½ h sistance chang	our "off". Permar ge.	nent re-	Typical	— 3°°	— 3%	— 3°	— 3%	— 3°··
"off") at RCW ture according Tested at tern and maximur Permanent re	perature-derate 1½ hour "on", 1½ hour "on", 1½ W derated per terg to chart on Paperatures between ambient tempersistance change.	1/2 hour mpera- ge 9. en 70°C - erature. . [ <b>6.12</b>	<b>M</b> aximum Typical	+ 4 <sub>1%</sub> , - 6	+ 4 <sub>0</sub> , - 6	+ 4 <sub>1</sub> , - 6 <sup>1</sup> , - 4 <sup>1</sup> 5,	+ 4.% 6.% 4.%	+ 4° - 6° - 4° - 4° - 1
	escribed above.]			200 volts	400 volts	700 volts	1000 volts	1000 1
	2½ times RCWV		Voltage Limits	$\pm (2.5\% \pm 0.05 \text{ ohm})$	± (2% + 0.05 ohm)	+ (1% + 0.05 ohm)	±(1% + 0.05 ohm)	± (1% + 0.05 ohm)
limit as state resistance ch	d. Maximum pei	rmanent	Maximum Typical	+ 0.5%	+ 0.5%	+ 0.5%	+ 0.5%	+ 0.5%
Terminal Stre 5 lb. (2,27 Kg	Terminal Strength [6.13] 5 lb. (2,27 Kgm) Pull Test. Three turn To Maximum permanent resistance change.		Twist Test.	+ (1% + 0.05 ohm) (2 lb. Pull Test) (0.91 Kgm)	±(1% + 0.05 ohm)	±(1% + 0.05 ohm)	±(1% + 0.05 ohm)	±(1% + 0.05 ohm)
Leads imme	ler Heat [6.14] rsed to .125 in. ( r for 3 seconds. nange.			± (2% + 0.05 ohm) (250°C Solder)	±(2% + 0.05 ohm)	±(3% + 0.05 ohm)	±(3% + 0.05 ohm)	±(3% + 0.05 ohm)
Vibration [6.1 10-2000 Hz,			anical or al Damage	No Damage	No Damage	No Damage	No Damage	No Damage
(1,52 mm) pe 20G, whiche	eak-to-peak or ver is less.	1	n Permanent nce Change	±(1% + 0.05 ohm)	±(1% + 0.05 ohm)	±(1% + 0.05 ohm)	±(1% + 0.05 ohm)	±(1% + 0.05 ohm)
Shock [6.16] 100g, 6 ms, sa	awtooth,	1	anical or al Damage	No Damage	No Damage	No Damage	No Damage	No Damage
10 shocks, 2 planes.	,		n Permanent nce Change			±(2% + 0.05 ohm)	±(2% + 0.05 ohm)	± (2% → 0.05 ohm)
Moisture Resi	istance [6.9]	Ma	ximum	+ 15 <sub>0</sub> , - 0	+ 12 <sub>%</sub>	14 <sub>0</sub> ,	* 8 <sub>0,0</sub>	+ 7 <sub>0</sub>
See comment		T	ypical	+ 9%	+ 6%	+ 7%	+ 5°0	+ 4%
		10	Maximum	* 8 <sub>0</sub>	+ 5 <sub>0</sub> - 0	· 4 <sub>0</sub>	+ 3 <sub>0</sub>	+ 3 <sub>0</sub>
Humidity Char		10	Typical	+ 4º6	+ 3%,	. 2%	+ 2°0	+ 1%
(steady state) [4 240 hours at 95% relative he	40° C and		Maximum	+ 9 <sub>0</sub>	+ 6 <sub>0</sub>	+ 6 <sub>0</sub>	+ 4 <sub>0</sub>	+ 4 <sub>G</sub>
porary resistar		1000	Typical	+ 5%	+ 4%	- 4%,	+ 2°°0	+ 2%
Nominal R	esistance		Maximum	+ 11 <sub>0</sub>	+ 9 <sub>0</sub>	- 8 <sub>0</sub>	+ 5 <sub>0</sub>	+ 5 <sub>0,</sub>
(ohr		100K	Typical	+ 8%	+ 6%	- 6°0	+ 3%	+ 2.5%
		10 Meg.	Maximum	+ 13 <sub>00</sub>	+ 10 <sub>0</sub>	- 9 <sub>0</sub>	+ 5 <sub>0</sub>	+ 5 <sub>0</sub>
	(	and 100 Meg.	Typical	+ 9%	+ 80,	- 7%	+ 3%	+ 2.5%
Low Temperature Operation [6.7] After 1 hour at -65, + 0 -5° C, apply			± (2% + 0.05 ohm)	± (2° + 0.05 ohm)	± (2% + 0.05 ohm)	±(2% + 0.05 ohm)	±(2% + 0.05 ohm)	
After 1 hour RCWV for 45	minutes. Remov	RCWV for 45 minutes. Remove RCWV, return to room temperature. Resistance change measured 24 hours after test.						
After 1 hour a RCWV for 45 return to room	minutes. Remov m temperature.	Resistance	Typical	+ 0.5%	+ 0.5%	+ 0.5%	• 0.5%	+ 0.5%
After 1 hour a RCWV for 45 return to room	minutes. Removem temperature. ured 24 hours Cycling [6.8]	Resistance	Typical Maximum	+ 0.5% ± (2% + 0.05 ohm)	+ 0.5% ±(2% + 0.05 ohm)	+ 0.5% +(2% + 0.05 ohm)	+ 0.5% ±(2% + 0.05 ohm)	+ 0.5% $\pm (2\% + 0.05 \text{ ohm})$

### **Temperature Characteristics**

In addition to the maximum values given in this table, typical curves of temporary resistance change due to temperature are illustrated below.

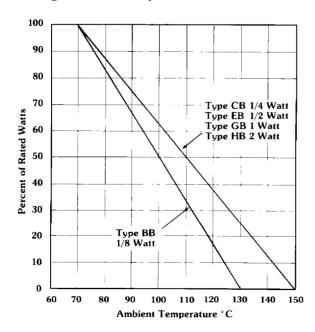
	– 55° C	− 25° C	15° C	0° C	+ 25° C	+ 55° C	+65° C	+ 85° C	+ 105° C
Resistance — Temperature	Range (%)	Range (%)	Range (%)	Range (%)	Nominal Ohms	Range (%)	Range (%)	Range (%)	Range (%)
Characteristic	+0.2 to + 3.8	0.2 to + 2 0	-0.2 to + 1.5	-0.2 to + 0.9	1	1.1 to + 0.5	1.5 to + 0.7	-2.0 to + 1.3	-2.5 to + 2.0
[6.3]	+0.2 to + 2.6	- 0.2 to + 1.3	- 0.2 to + 1.0	0.2 to + 0.6	2.7	- 0.4 to + 0.5	- 0.5 to + 0.7	- 0.5 to + 1.3	- 0.4 to + 2.0
	+0.2 to + 3.8	-0.3 to $+2.0$	0.3 to + 1.5	- 0.3 to + 0.9	10	0.6  to + 0.8	0.7 to + 1.1	-0.8 to + 2.0	0.6 to + 3.0
Maximum tempo-	+0.3 to + 5.1	- 0.3 to + 2.7	- 0.4 to + 2.0	0.4 to + 1.1	100	· 0.8 to + 1.0	- 0.9 to + 1.5	1.0 to + 2.6	0.8 to + 4.0
rary resistance change from the	+0.3  to  + 6.4	0.4 to + 3.4	- 0.5 to + 2.5	- 0.5 to + 1.4	1000	- 1.0 to + 1.3	1.2 to + 1.8	- 1.3 to + 3.3	1.0 to + 5.0
+ 25° C initial	+0.4 to + 7.7	0.5 to + 4.0	- 0.6 to + 3.0	- 0.6 to + 1.7	10K	1.2 to + 1.5	- 1.4 to + 2.2	1.5 to + 3.9	- 1.2 to + 6.0
resistance value. Note — Linear inter-	+0.5 to + 8.9	- 0.6 to + 4.7	- 0.7 to + 3.5	- 0.7 to + 2.0	100K	= 1.4 to + 1.8	· 1.6 to + 2.6	1.8 to + 4.6	- 1.4 to + 7.1
polation approxi-	+0.5 to + 10.2	0.7 to + 5.4	- 0.9 to + 4.0	= 0.8 to + 2.3	1 Meg	- 1.6 to + 2.0	1.9 to + 3.0	-2.0 to + 5.2	1.6 to + 8.1
mates intermediate values.	→ 0.6 to + 11.5	- 0.8 to + 6.0	- 0.9 to + 4.5	0.9 to + 2.6	10 Meg	- 1.8 to + 2.3	- 2.1 to + 3.3	- 2.3 to + 5.9	- 1.8 to + 9.1
	+0.6 to +11.9	- 0.8 to + 6.3	- 0.9 to + 4.7	- 0.9 to + 2.6	22 Meg	- 1.9 to + 2.4	- 2.2 to + 3.5	2.4 to + 6.1	- 1.9 to + 9.4
	+0.7 to + 12.8	- 0.8 to + 6.7	1.0 to + 5.0	0.9 to + 2.8	100 Meg	- 2.0 to + 2.5	-2.4 to $+3.7$	-2.5 to + 6.6	- 2.0 to + 10.1

### Typical Resistance - Temperature Characteristics\_



Percent Resistance Deviation from 25°C Value for Various Nominal Resistance Values and Temperatures.

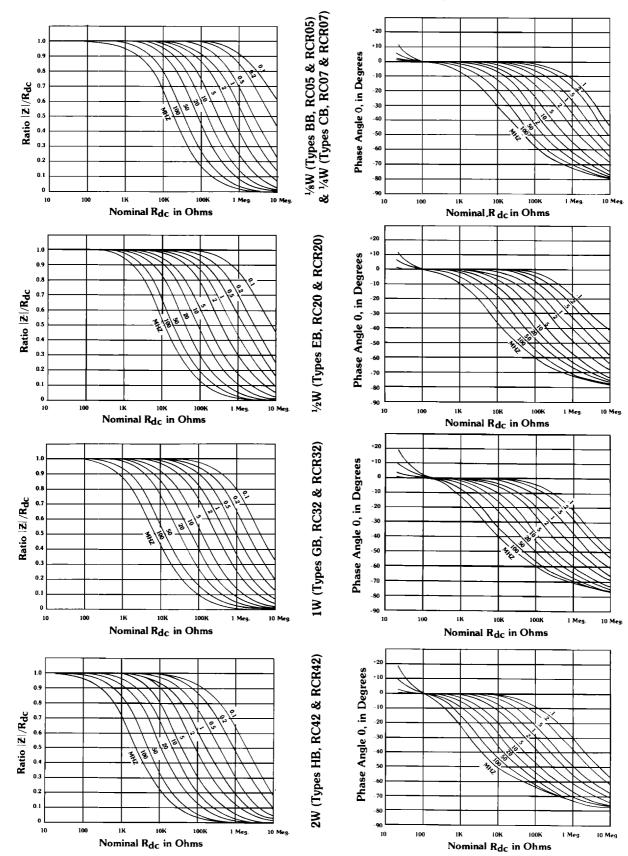
### Derating with Respect to Ambient Temperature \_



Derating — For resistors operated in ambient temperatures above  $70^{\circ}$ C, the change in resistance after 1000 hours under conditions similar to the Load Life Test will be less than +4% to -6% when the load wattage is derated in accordance with the curve shown. The most significant factor in proper derating to achieve minimal permanent resistance change over long periods of operation is the resultant surface temperature of the resistor. (See Note 6 under General Application Information on Page 27.)

### **Typical High Frequency Characteristics**

Measurement conditions – The curves below give typical values of impedance to DC resistance ratio and phase angle from 100 KHz to 100 MHz. Care was taken in test fixture design to prevent distributed capacitance-to-ground along the length of the resistor from contributing to measured values. Lead length was held at one-quarter inch to standardize the lead inductance contribution. User's circuit variations from test conditions in mounting position and lead length can have a significant effect on the high frequency characteristics.



# Packaging Methods for Allen-Bradley Hot-Molded Carbon Composition Resistors

Allen-Bradley Hot-Molded Carbon Composition resistors are packaged to ensure maximum protection during shipment and storage, and maximum utility during end product circuit assembly operations. Two basic types of packaging are available to choose from: double lead tape reels or corrugated card packs (Note: the 1/8 W resistors are packed bulk in boxes instead of in card packs because of their small size and fragile leads).

### CARD PACKAGING

The Allen-Bradley card packaging is designed to protect the resistor leads during shipping and handling, and it provides a handy reference for customer inventory stock checking and pre-assembly kitting operations. The strip quantities are factory standards, and factory-direct order minimums are based upon these standards. The chart below lists this information for reference:

### Standard Card Packaging Quantities

A-B TYPE	BB RC05 RCR05	CB RC07 RCR07	EB RC20 RCR20	GB RC32 RCR32	HB RC42 RCR42
Qty. per Card	N/A	50 pcs.	50 pcs.	25 pcs.	25 pcs.
Qty. per Carton	1,000 pcs.	1,000 pcs.	1,000 pcs.	500 pcs.	250 pcs.

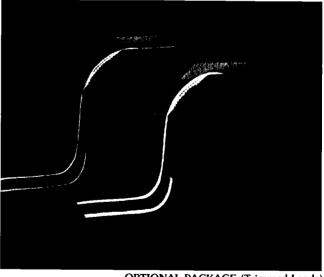
# ALLEN-BRADLEY OUALIV FRED RESSTORS SHOUSEN GEND ALLEN-BRADLEY ATTUVE NETTY SHOUSEN GEND AND ALLEN-BRADLEY ATTUVE NETTY SHOUSEN GEND AND ALLEN-BRADLEY ATTUVE NETTY SHOUSEN GEND ALLEN-BRADLEY ATTUVE NETTY SHOUSEN GEND ALLEN-BRADLEY ATTUVE NETTY SHOUSEN ALLEN-BRADLEY ATTUVE NETTY ATTUVE NETY ATTU

### Allen-Bradley Tape Reel Packaging

Allen-Bradley offers a wide variety of double lead tape reel options to support automatic assembly operations. The octagon reels are made using corrugated fiberboard sides glued to a strong fiberwound core. Each reel is provided with metal bearings having a 0.562' (14,27 mm) diameter hole for simple mounting on automatic assembly equipment. The reels are disposable after use. Although the adhesive tape used is of the highest quality, storage for more than one year is not recommended due to normal adhesive aging. A minimum of 12" (304,80 mm) of free tape is provided at each end of a reel to facilitate setup and splicing. To ensure proper alignment and trouble-free feeding, interliner paper is wound between all layers throughout the reels for 1/8 W and 1/4W resistors, and between the first several layers starting at the core of each reel for 1/2 W, 1 W and 2 W resistors. Inclusion of interliner paper throughout the reel for 1/2 W, 1 W and 2 W resistors is optional. One turn of corrugated wrapping is added to the outside of each reel to protect the parts during shipping, handling and storage.

The information on the next two pages is provided to assist in selection of the desired type of tape reel packaging. Page 16 contains a reference guide to the Allen-Bradley tape reel codes by resistor type, tape spacing, pitch and reel quantity (please note that the listing includes a number of types that do not conform to E.I.A. Standard RS-296-E, and care must be taken to select the proper type). Also, Allen-Bradley offers a complete set of options for tape reel packaging (see Note 4 on Page 16).

### STANDARD PACKAGE (Untrimmed Leads)



**OPTIONAL PACKAGE (Trimmed Leads)** 

Contact the factory for assistance when ordering parts packaged to your specific requirements. Page 13 features complete dimensional reference information on the Allen-Bradley tape reels. Included are notations regarding such important information as whether the leads are trimmed near the outside edges of the lead tape and optional reel quantities. Contact our Application Engineering Department for further assistance whenever the need arises.

### Allen-Bradley Resistor Tape Reel Packaging Code Guide \_\_\_\_

		A-B Tape I	Reel Codes	Tape		Qty. 2	E.I.A.	
A-B Type	Rating	Standard	RS-296-E 🛍	Spacing	Pitch	Reel	Class	Important Packaging Comments 2
BB	1/8 W	L01	L01	2.062"	.200"	2000		The standard overall length of the 1/8 W
RC05		L30	L30	2.062"	.200"	1000	I	resistor is 2.145" (54,48mm). At the listed
RCR05		L36	L36	2.062"	.200"	500	I	tape spacings, the leads will not extend
nenos		L05	L05	1.812"	.200"	2000	*	beyond outside edges of tape.
СВ	1/4 W	L01	L01	2.062"	.200"	2500	I	The standard overall lengths of the 1/4 W
RC07	and	L08	L08	2.062"	.200"	5000	I	and 1/2 W resistors are 3.250" (82,55mm)
RCR07	1/2 W	L04	*	2.438"	.200"	2500	*	and 3.375" (85,73mm), respectively. When
_		L09	*	2.438"	.200"	5000	*	parts are ordered tape reeled to E.I.A.
and		L10	L10	2.500"	.200"	2500	ll	specification RS-296-E, the excess leads
EB		L11	L11	2.500"	.200"	5000	ll	will be trimmed near the outside edges of
RC20		L03	*	2.812"	.200"	2500	*	the lead tape and the resultant resistor leads
RCR20		L13	*	2.812"	.200"	5000	*	will be shortened accordingly with reference
nenzo		L31	L31	2.874"	.200"	2500	III	to the tape spacing selected.
		L39	L39	2.874"	.200"	5000	Ш	
GB	1 W	R12	N/A	2.062"	.375"	2000	Ī	The standard overall length of the 1 W
RC32		L04	N/A	2.438"	.375"	2000	*	resistor is 3.562" (90,47mm). When parts
RCR32		L10	N/A	2.500"	.375"	2000	II	are ordered tape reeled to E.I.A.
nCh32		L01	N/A	2.874"	.375"	2000	III	specification RS-296-E, the excess leads
		L47	N/A	2.874"	.375"	2000	III	will be trimmed near the outside edges of
		L30	N/A	2.874"	.375"	1000	III	the lead tape and the resultant resistor
		L03	N/A	3.062"	.375"	2000	*	leads will be shortened accordingly with
		R01	R01	2.062"	.400"	2000	1	reference to the tape spacing selected.
		R02	R02	2.500"	.400"	2000	II	
		R03	R03	2.874"	.400"	2000	Ш	
НВ	2 W	R12	N/A	2.062"	.375"	1000	Ī	The standard overall length of the 2 W
RC42		L04	N/A	2.438"	.375"	1000	*	resistor is 3.688" (93,68mm). When parts
		L10	N/A	2.500"	.375"	1000	II	are ordered tape reeled to E.I.A.
RCR42		L01	N/A	2.874"	.375"	1000	HI	specification RS-296-E, the excess leads
		L03	N/A	3.062"	.375"	1000	*	will be trimmed near the outside edges of
		R01	R01	2.062"	.400"	1000	I	the lead tape and the resultant resistor
		R02	R02	2.500"	.400"	1000	II	leads will be shortened accordingly with
		R03	R03	2.874"	.400"	1000	Ш	reference to the tape spacing selected.

KEY: "\*" Denotes Non-E.I.A.-Standard Tape Spacing and "N/A" Denotes NOT Applicable due to Non-E.I.A.-Standard Pitch

- Important specifications of E.I.A. standard RS-296-E for lead taping axial components:

  A. Tape spacing standards: Class I=2.062" (52,39mm), Class II=2.500" (63,50mm) and Class III=2.874" (73,00mm)
  - B. Pitch standards: 0.200" (5,08mm) and 0.400" (10,16mm).
  - C. No resistor lead extension beyond outside edges of lead tape.
- 2 Interliner paper throughout the tape reel is standard with the 1/8 W and 1/4 W resistors, and it is optional for the 1/2 W, 1 W and 2 W resistors. Reel quantities for 1 W and 2 W resistors may vary from those listed above when optional interliner paper is specified throughout the reel.
- The width of the lead tape is 0.250" (6,35mm) for reference in calculating the approximate lead length remaining after trimming to meet requirements of E.I.A. specification RS-296-E.
- 4 Options available for tape reel packaging include (contact factory for information)
  - A. Interliner paper throughout reels for 1/2 W, 1 W and 2 W resistors.
  - B. Specialized configurations of interliner paper, tape leaders and tape trailers.
  - C. Moisture resistant anti-static bag packaging (with or without desiccant).
  - D. Individual corrugated carton outer pack for unit reels.

	-	Tape Spacing	Standard Qty.	Across Hubs A	Between Flanges AA	Across Points B	Across Flats BB	Between Hub Holes E
A-B Type	Rating	.059 (1,50)	(per reel)	Maximum	Approximate	Maximum	Maximum	Approximate
BB RC05 RCR05	1/8 W	1.812" (46,02)	2000	2.688 (68,28)	2.440 (61,98)	6.500 (165,10)	6.000 (152,40)	1.812 (46,02)
		2.062" (52,37)	500 1000 2000	3.625 (92,08)	2.810 (71,37)			2.750 (69,85)
CB RC07 RCR07 and EB RC20 RCR20	1/4 W and 1/2 W	2.062" (52,37)	2500 5000	3.625 (92,08)	2.810 (71,37)	9.750 (247,65)	9.000 (228,60)	2.750 (69,85)
		2.438" (61,93) 2.500" (63,50) 2.812" (71,42) 2.874" (73,00)	2500 5000	3.812 (96,82)	3.530 (89,66)	13.188 (334,98)	12.188 (309,58)	2.938 (74,63)
GB RC32 RCR32	1 W	2.062" (52,37)	1000 2000	3.625 (92,08)	2.810 (71,37)			
		2.438" (61,93) 2.500" (63,50) 2.874" (73,00)	1500 or 2000	3.625 (92,08)	3.530 (89,66)	13.188 (344,98)	12.188 (309,58)	3.188 (80,98)
		3.062" (77,77)	1000	4.000 (101,60)	3.810 (96,77)			
HB RC42 RCR42	2 W	2.062" (52,37) 2.438" (61,93) 2.500" (63,50) 2.874" (73,00)	1000	3.812 (96,82)	3.530 (89,66)	13.188 (344,98)	12.188 (309,58)	3.188 (80,98)
		3.062" (77,77)	1000	4.000 (101,60)	3.810 (96,77)			

