

Solder pot plug and socket

#### SOLDER POT PLUG AND SOCKET

**B**1**R** 



Solder pot plug



Solder pot socket

#### Features

- The socket contacts are formed by high-speed stamping presses to obtain the advantages of cold working. They are therefore highly elastic, which in turn ensures reliable connection even after many mating cycles.
- The dimples in the plug shell ensure continuity between it and the socket shell, thus providing complete shielding.
- Costs are kept low by selective gold plating the contacts.
- The solder cup portions of the contacts are tin-plated for easy soldering.
- Insulator housings are made of a heat-resistant glass-filled PBT resin.
- \* Compliant with RoHS.
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.

#### Standards -

#### Specifications -

#### **Materials**

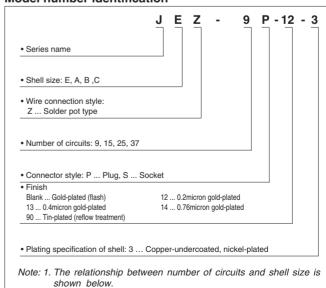
Connector	Part name	Material and Finish			
Plug	Contact	Brass, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment) tin-plated product: Copper-undercoated, tin-plated (reflow treatment)			
	Insulator	Glass-filled PBT, UL94V-0, black			
	Shell	Steel, copper-undercoated, nickel-plated			
Socket	Contact	Phosphor bronze, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment) tin-plated product: Copper-undercoated, tin-plated (reflow treatment)			
	Insulator	Glass-filled PBT, UL94V-0, black			
	Shell	Steel, copper-undercoated, nickel-plated			

#### **Characteristics**

Current rating	3A, AC, DC (2A for 37-circuits)
Voltage rating	250V AC, DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/15m $\Omega$ max. After environmental testing/30m $\Omega$ max.
Insulation resistance	5,000M $\Omega$ min.
Withstanding voltage	1,000V AC/minute

Note: Contact JST for details.

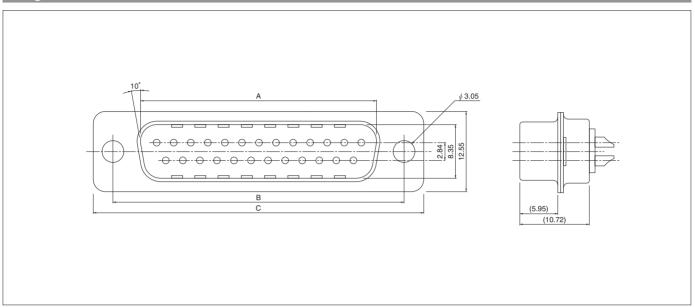
#### Model number identification



2. Contact JST for special plating requirements.

9: E, 15: A, 25: B, 37: C

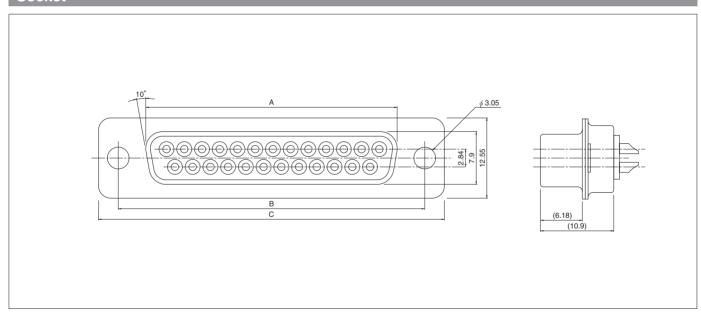
#### Plug



Circuits	Mode	el No.		Q´ty / box		
	Gold-plated	Tin-plated	A	В	С	Q ty / box
9	JEZ-9P-3	JEZ-9P-90-3	16.92	24.99	30.80	100
15	JAZ-15P-3	JAZ-15P-90-3	25.25	33.32	39.14	100
25	JBZ-25P-3	JBZ-25P-90-3	38.97	47.04	53.04	50
37	JCZ-37P-3	JCZ-37P-90-3	55.43	63.50	69.32	50

RoHS compliance Gold-plated products display (LF)(SN) on a label.

#### Socket



Circuits	Mode	el No.		00.4		
Gold-plated		Tin-plated	A	В	С	Q'ty / box
9	JEZ-9S-3	JEZ-9S-90-3	16.34	24.99	30.80	100
15	JAZ-15S-3	JAZ-15S-90-3	24.67	33.33	39.14	100
25	JBZ-25S-3	JBZ-25S-90-3	38.38	47.04	53.04	50
37	JCZ-37S-3	JCZ-37S-90-3	54.84	63.50	69.32	50

RoHS compliance Gold-plated products display (LF)(SN) on a label.



# DSUBMINIATURE CONNECTOR J SERIES Right angle through-hole plug and socket

#### RIGHT ANGLE THROUGH-HOLE PLUG AND SOCKET

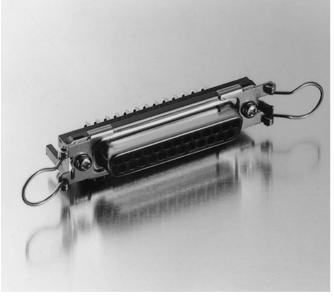




Right angle through-hole plug (with hexagonal lock screw blocks)



Right angle through-hole socket (with rectangular lock screw blocks)



Right angle through-hole socket (with bail lock)

#### **Features**

- The socket contacts are made by high-speed stamping presses. This promotes the uniform elasticity of the twin-contact mating sections and therefore ensures reliable contact even after repeated mating cycles. The solder tails are U-shaped for extra strength.
- · Costs are minimized by selective gold plating, high speed stamping presses, and completely automated assembly.
- To ensure complete shielding, a wide variety of grounding adapters are available so that the sockets can be grounded to different kinds of supporting structures.
- · Metric, inch or other lock screw blocks are available for fastening mating plugs.

#### Specifications -

#### **Materials**

Part na	ame	Material and Finish	
Contact	Plug	Brass, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment) tin-plated product: Copper-undercoated, tin-plated (reflow treatment)	
Contact	Socket	Phosphor bronze, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment) tin-plated product: Copper-undercoated, tin-plated (reflow treatment)	
Insulator		Glass-filled PBT, UL94V-0, black	
Shell		Steel, copper-undercoated, nickel-plated	
Hexagonal lock	screw block	Steel, copper-undercoated, nickel-plated	
Rectangular lock	screw block	Zinc, copper-undercoated, nickel-plated	
Grounding adapter having	g a 3.2mm dia. hole	Steel, copper-undercoated, nickel-plated	
Grounding adapter having an M3 tapped hole		Steel, copper-undercoated, filoker-plated	
Grounding adapter having	a spring lock lever	Brass, nickel-undercoated, tin/copper alloy-plated	
Spring locks	Bail lock	Stainless steel	
Spring locks	Accepts bail locks	Starriess steer	

#### Characteristics

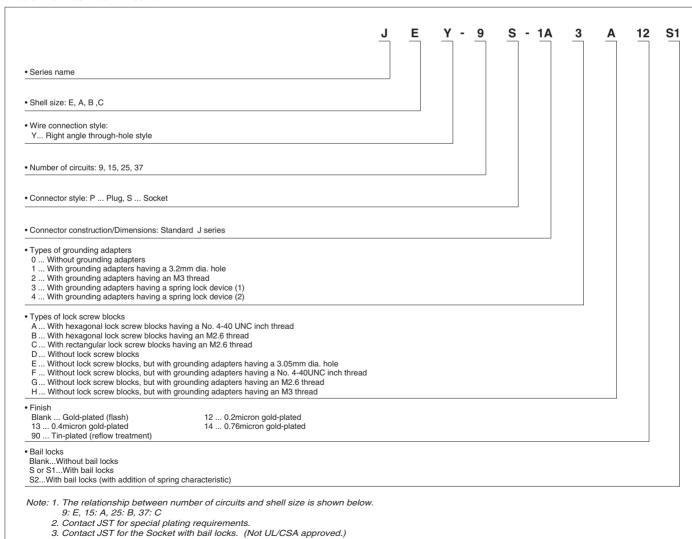
Current rating	3A, AC, DC (2.0A AC, DC for 37-circuits)
Voltage rating	250V AC, DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/15m $\Omega$ max. After environmental testing/30m $\Omega$ max.
Insulation resistance	5,000M $\Omega$ min.
Withstanding voltage	1,000V AC/minute
Applicable PC board thickness	1.6mm

Note: Contact JST for details.

#### Standards -

- Recognized E60389 ( Certified LR20812
- \* Compliant with RoHS.
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.

#### Model number identification



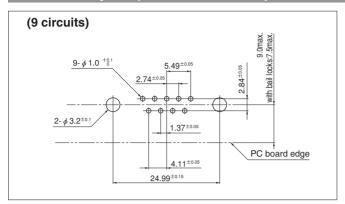
Rig	ght angle th	nrough-hole p	olug						Type A	Type B
H: Height of the lock screw block (for Types A, B & C)						With hexagonal lock screw blocks(H:6.3mm) having a No.4-40UNC inch thread	With hexagonal lock screw blocks(H:6.3mm) having an M2.6 thread			
		del No.	·)	D	imensions	: (mm)		011 /		
Cir- cuits	gold-plated plug	tin-plated plug	A	В	C	D	Е	Q'ty / box		
9	JEY-9P-1A**	JEY-9P-1A**90	16.90	24.99	30.80	8.1	9.52	100		
15	JAY-15P-1A**	JAY-15P-1A**90	25.25	33.33	39.14	8.1	9.52	100		
25	JBY-25P-1A**	JBY-25P-1A**90	38.97	47.04	53.00	8.2	9.62	50		
Note: **	*4, 5 * shows the location For example, if a 9-cir	3 RoHS compliance RoHS compliance T where a two-digit code (s rcuit gold-plated (flash) p unding adapters is requi	his productive the tabulud with he	le below for exagonal lo	r codes) sh ck screw b	nould be ent locks havin	g a No.4-40	DUNC inch	No.4-40UNC	M2.6
*1 With	out grounding	g adapters							0A	0B
	grounding ad a 3.2mm dia.		E	3			000		1A	1B
	grounding ac an M3 thread								2A	2B
	grounding ad a spring lock								3A	3B
	grounding ac a spring lock		Á							

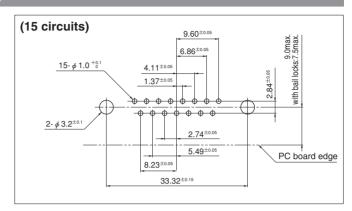
Type C	Type D	Type E	Type F	Type G	Туре Н				
			Control of the second of the s						
With rectangular lock screw blocks (H: 6.2mm)	Without lock screw blocks	E: Grounding adapter has	Without lock screw blocks E: Grounding adapter has no thread. F, G, H: Grounding adapters have a thread (*1) for securing separately-purchased lock screw blocks (*2)						
having an M2.6 thread		Use a lock screw block of Model number JFS-( )S-C1N.	*1: No.4-40UNC inch thread *2: Model number JFS-4S-( )1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-( )1W(M)	*1: M3 thread *2: Model number JFS-3S-( )1W(M)				
M2.6		\$\delta \cdot \cdo	No.4-40UNC	M2.6	M3				
0C	0D								
1C	1D	1E	1F	1G	_				
2C	2D	2E	2F	2G					
3C	3D	3E	3F	3G					
					4H				

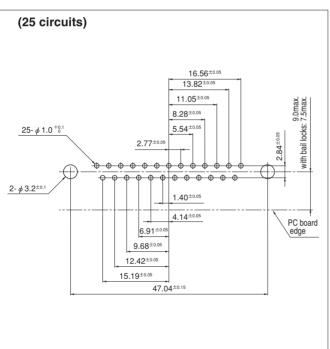
Rig	ght angle th	nrough-hole s	socke	t					Type A	Type B
	10°	A    O	0.76	32 2.84	6.18	D 2.84	0.6		With hexagonal lock screw blocks(H: 6.3mm) having a No.4-40UNC	With hexagonal lock screw blocks(H: 6.3mm) having an M2.6 thread
H: Heig	ht of the lock screw	block (for Types A, B & 0	C)						inch thread	WZ.0 tillead
Cir-		del No.			imensions	· ·		Q'ty /		
cuits	gold-plated socket	tin-plated socket	Α	В	С	D	E	box		
9	JEY-9S-1A**	JEY-9S-1A**90	16.34	24.99	30.81	8.1	9.52	100		
15	JAY-15S-1A** JBY-25S-1A**	JAY-15S-1A**90	24.67	33.32	39.14	8.1	9.52	100		
25 37	JBY-25S-1A** JCY-37S-1A**	JBY-25S-1A**90 JCY-37S-1A**90	38.38 54.84	47.04 63.50	53.04 69.32	8.2 8.2	9.62 9.62	50		
Note: *	*4, 5 * shows the location a 9-circuit gold-plate	e, 3 RoHS compliance is RoHS compliance is where a two-digit code ed (flash) socket with he. epters is required, specify	This produc (see the ta xagonal loc	ble below t ck screw blo	or codes) s ocks having	should be e g a No.4-40			No.4-40UNC	M2.6
*1 With	out grounding	g adapters							0A	0B
	grounding ac a 3.2mm dia.						00		1A	1B
	grounding ac an M3 thread						0		2A	2B
	grounding ac a spring lock								3A	3B
	grounding ac a spring lock		á						_	

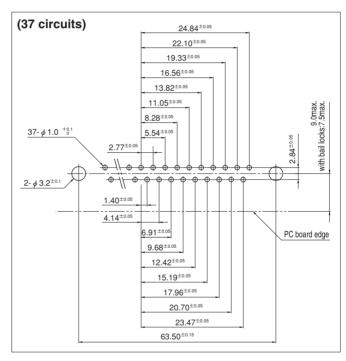
Type C	Type D	Type E	Type F	Type G	Type H				
			(a)	(a)	(3)				
With rectangular lock screw blocks (H: 6.2mm)	Without lock screw blocks	E: Grounding adapter has	Without lock screw blocks E: Grounding adapter has no thread. F, G, H: Grounding adapters have a thread (*1) for securing separately-purchased lock screw blocks (*2)						
having an M2.6 thread		Used a lock screw block [model number JFS-( )S-C1N]	*1: No.4-40UNC inch thread *2: Model number JFS-4S-( )1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-( )1W(M)	*1: M3 thread *2: Model number JFS-3S-( )1W(M)				
M2.6		#3.05	No.4-40UNC	M2.6	M3				
0C	0D								
1C	1D	1E	1F	1G					
2C	2D	2E	2F	2G					
3C	3D	3E	3F	3G					
					4H				

#### PC board layout (viewed from component side)





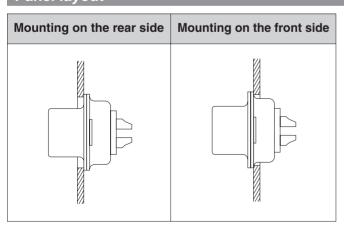




Note: 1. Tolerances are non-cumulative: ±0.05mm for all centers.

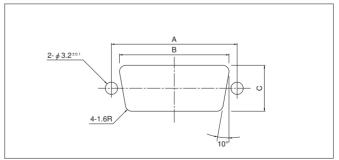
2. Hole dimensions differ according to the kind of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

#### Panel layout



The connector can be mounted either on the front side or on the rear side of the panel as shown above.

Use M2.5 or M2.6 screws for installation.



Circuits	A <sup>±0.15</sup>	B±0.2	C±0.2
9	24.99	20.6	12.0
15	33.32	28.8	12.0
25	47.04	42.6	12.0
37	63.50	59.0	12.0

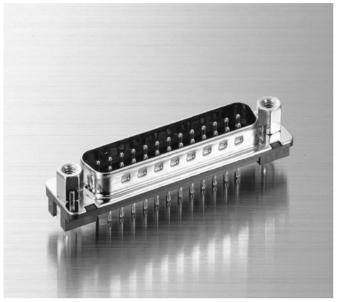
Note: The dimensions above should serve as a guideline. Contact JST for details.



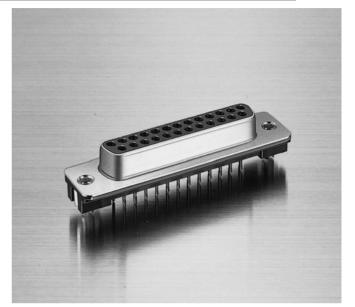
# DSUBMINIATURE CONNECTOR J SERIES Straight through-hole plug and socket

#### STRAIGHT THROUGH-HOLE PLUG AND SOCKET





Straight through-hole plug (with hexagonal lock screw blocks)



Straight through-hole socket (without lock screw blocks, but with grounding adapters having a No.4-40UNC inch thread)

#### Features

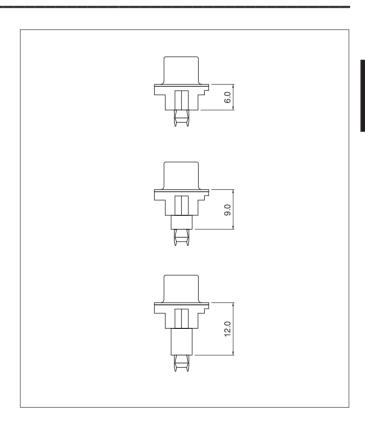
- Three standard types are available with different dimensions between the flange and solder tail: 6mm, 9mm, and 12mm.
- The roots of the contact leads are covered to prevent flux from rising into the connector during soldering.
- · A grounding adapter with a spring lock device allows the connector to be temporarily secured onto the printed circuit board so that the connector can be soldered easily.

#### Standards -

Recognized E60389

⊕ Certified LR20812

- \* Compliant with RoHS.
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.



#### Specifications -

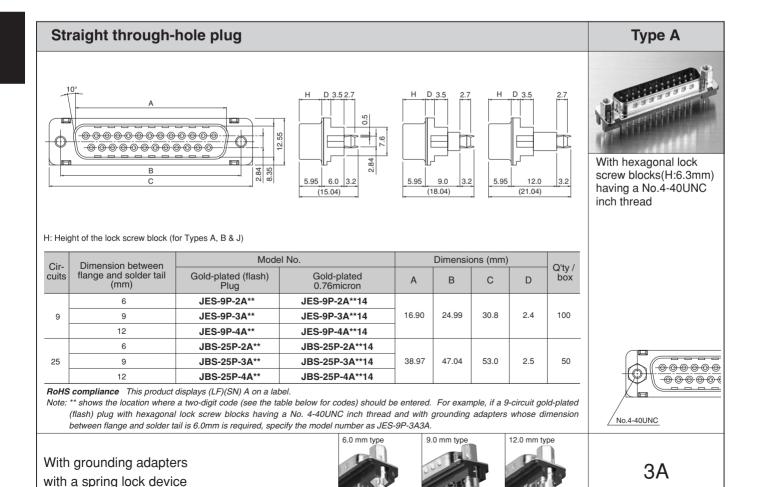
#### **Materials**

Part nam	е	Material and Finish			
	Plug	Brass, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tail; tin-plated (reflow treatment)			
Contact	Socket	Phosphor bronze, gold-plated product: Nickel-undercoated, Mating part; gold-plated Solder tall; tin-plated (reflow treatment)			
Insulator		Glass-filled PBT, UL94V-0, black			
Shell		Steel, copper-undercoated, nickel-plated			
Heaxagonal lock sc	rew block	Steel, copper-undercoated, nickel-plated			
Grounding adapter	Cutting product	Brass, nickel-undercoated, tin/copper alloy-plated			
with spring lock device	Stamping product	Brass, tin-plated (reflow treatment)			
Caring look	Bail locks	Stainless steel			
Spring lock	Accepts bail locks	Stall liess steel			

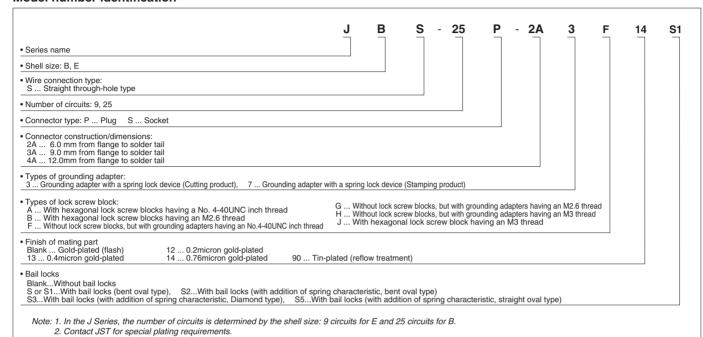
#### Characteristics

Current rating	3A AC, DC
Voltage rating	250V AC, DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/15m $\Omega$ max. After environmental testing/30m $\Omega$ max.
Insulation resistance	5,000MΩ min.
Withstanding voltage	1,000V AC/minute
Applicable PC board thickness	1.6mm

<sup>\*</sup>Contact JST for details.



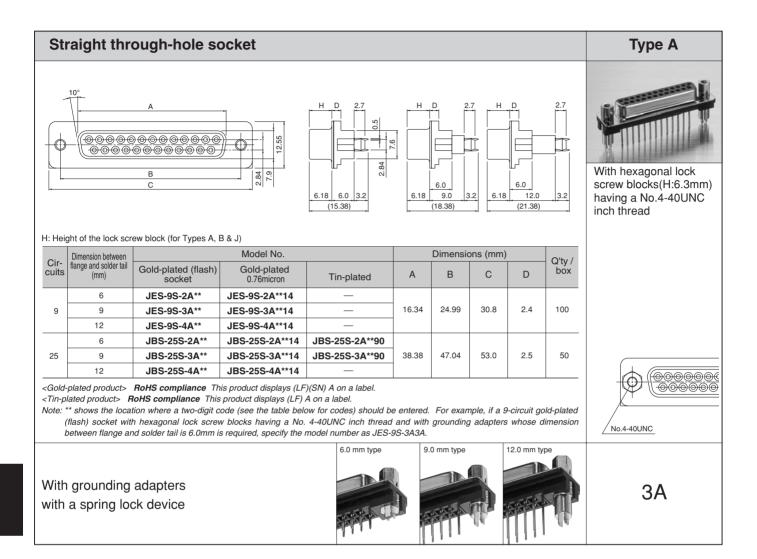
#### Model number identification



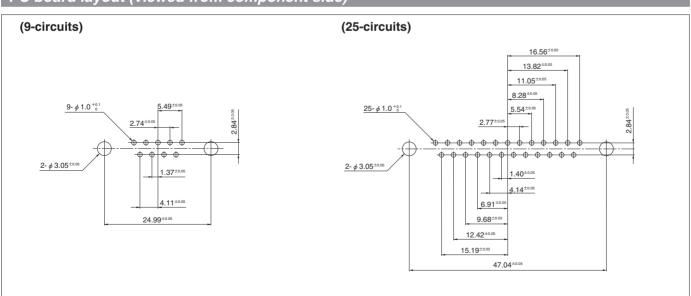
3. Contact JST for the dimensions between the flange and solder tail other than those listed above.

Grounding adapters that can secure printed circuit boards are also available.
 Contact JST for the Receptacle with spring lock devices. (Not UL/CSA approved.)

Type B	Type F	Type G	Type H	Type J
49449440	777777	A 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	77777	222222
With hexagonal lock screw blocks (H: 6.3mm)	Without lock screw blocks F, G, H: Grounding ad purchased loc	apters have a thread (*1) fock screw blocks (*2)	or securing separately-	With hexagonal lock screw blocks (H: 6.3mm)
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-( )1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-( )1W(M)	*1: M3 thread *2: Model number SFS-3S-( )1W(M)	having an M3 thread
M2.6	No.4-40UNC	M2.6	M3	M3
3B	3F	3G	3H	3J



#### PC board layout (viewed from component side)

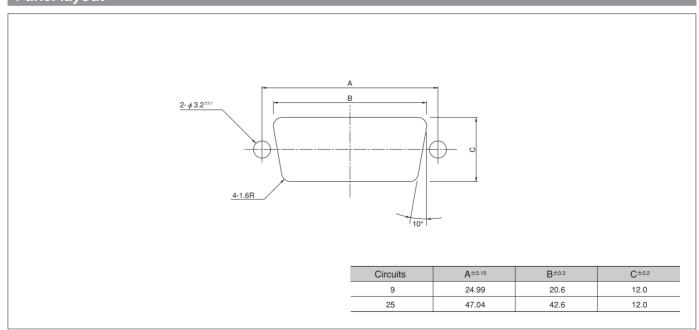


Note: 1. Tolerances are non-cumulative: ±0.05mm for all centers.

<sup>2.</sup> Hole dimensions differ according to the kind of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

Type B	Type F	Type G	Type H	Type J
With hexagonal lock screw blocks (H: 6.3mm)	Without lock screw blocks F, G, H: Grounding adapte lock screw blocks	rs have a thread (*1) for securing	g separately-purchased	With hexagonal lock screw blocks (H: 6.3mm)
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-( )1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-( )1W(M)	*1: M3 thread *2: Model number SFS-3S-( )1W(M)	having an M3 thread
M2.6	No.4-40UNC	M2.6	M3	M3
3B	3F	3G	3H	3J

#### Panel layout



Note: The dimensions above should serve as a guideline. Contact JST for details.



Crimp style plug and socket

#### CRIMP STYLE PLUG AND SOCKET

**FL**®





#### **Features**

- The contacts of this plug are formed by high-speed stamping presses into continuous strips that can be automatically fed into our compact crimping machines. Much less time is required to assemble CRT and RS-232C round cables using this plug than when soldering connections.
- The contacts in this connector are selectively gold-plated.
   Moreover, JST's advanced technological knowledge and
- experience are fully utilized to significantly reduce production costs.
- The dimples in the connector shell provide the ground connection and are important factors in preventing electromagnetic interference. The contact has a lance that can be visually checked during assembly. This assures accurate assembly and reduces defects.

#### Specifications -

#### **Materials**

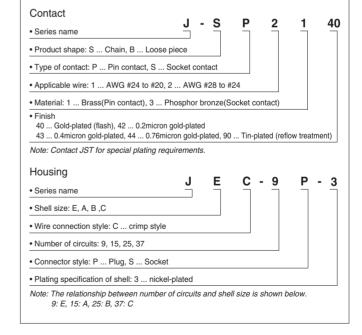
Connector	Part name	Material and Finish
Plug	Contact	Brass, gold-plated product: Nickel-undercoated, Mating part; gold-plated Crimping part; tin-plated (reflow treatment) tin-plated product: tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated
	Contact	Phosphor bronze, nickel-undercoated, Mating part; gold-plated Crimping part; tin-plated (reflow treatment)
Socket	Insulator	Glass-filled PBT, UL94-0, black
	Shell	Steel, copper-undercoated, nickel-plated

#### **Characteristics**

Current rating	3A, AC, DC (2A for 37-circuits)(AWG #20)
Voltage rating	250V AC, DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/15m $\Omega$ max. After environmental testing/30m $\Omega$ max.
Insulation resistance	5,000MΩ min.
Withstanding voltage	1,000V AC/minute

Note: Contact JST for details.

#### Model number identification



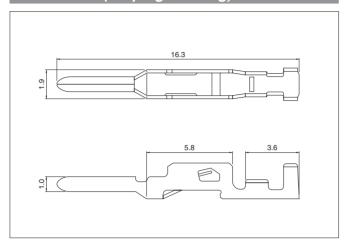
#### Standards -

Recognized E60389

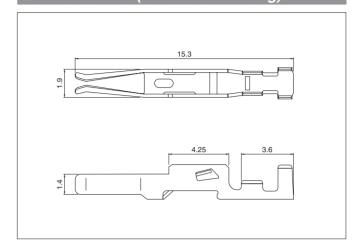
⊕ Certified LR20812

- \* Compliant with RoHS.
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.

#### Pin contact (for plug housing)



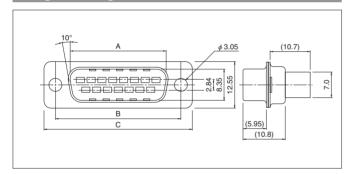
#### Socket contact (for socket housing)



Model No.		Applica			
Pin o	contact	Socket contact Insulation O.D.		Q´ty / reel	
Gold-plated	Tin-plated	Gold-plated	AWG #	(mm)	
J-SP1140	J-SP1190	J-SS1340	# 24~# 20	1.1~1.8	40.000
J-SP2140	J-SP2190	J-SS2340	# 28~# 24	0.9~1.3	10,000

RoHS compliance Gold-plated products display (LF)(SN) on a label.

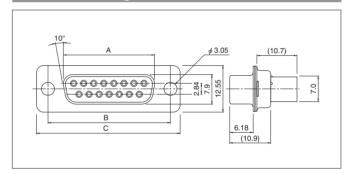
#### Plug housing



Cir- Model No.	Dimensions (mm)				
cuits	woder No.	Α	В	С	box
9	JEC-9P-3	16.92	24.99	30.80	100
15	JAC-15P-3	25.25	33.32	39.14	100
25	JBC-25P-3	38.97	47.04	53.04	50
37	JCC-37P-3	55.43	63.50	69.32	50

RoHS compliance

#### Socket housing



Cir- cuits Model No.	Dimensions (mm)				
cuits	Model No.	Α	В	С	box
9	JEC-9S-3	16.34	24.99	30.80	100
15	JAC-15S-3	24.67	33.33	39.14	100
25	JBC-25S-3	38.38	47.04	53.04	50

RoHS compliance

#### Crimping machine, Applicator

Contact	Crimping	Applicator			
Contact	machine	Crimp applicator	Dies	Crimp applicator with dies	
L CD1***		MKS-L	MK/J-SP/SS1	APLMK J-SP/SS1	
J-SP1***		*MKS-SC	SC/J-SP/SS1	APLSC J-SP/SS1	
J-SS1***	AP-K2N	MKS-L	MK/J-SP/SS1	APLMK J-SP/SS1	
J-331		*MKS-SC	SC/J-SP/SS1	APLSC J-SP/SS1	
J-SP2***	AP-NZIN	MKS-L	MK/J-SP/SS2	APLMK J-SP/SS2	
J-3F2		*MKS-SC	SC/J-SP/SS2	APLSC J-SP/SS2	
1.000***		MKS-L	MK/J-SP/SS2	APLMK J-SP/SS2	
J-SS2***		*MKS-SC	SC/J-SP/SS2	APLSC J-SP/SS2	

Note: \*Strip-crimp applicator



# DSUBMINIATURE J&JK SERIES Accessories/EMI prevention shielding cover ( J cover)

#### J COVER





#### Features -

- This shielding cover is made of steel, formed by our advanced stamping technology, and nickel-plated.
- The box-shaped cover completely encloses such EMI radiating areas as the connections between the connector and wires. The result is a superior shielding effect.
- To install the shielding cover, simply align and press the upper and lower cover elements, then tighten the nuts. It then securely grips the round cables.
- This cover is so compact, light and sturdy, that it can be used to cover the connectors of any input/output cable. Moreover, it is attractive in appearance.
- \* Compliant with RoHS.
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.

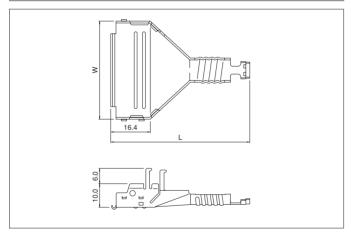
#### Standards -

Recognized E60389

#### Applicable cable dimensions

Circuits	J series	9	15	25	37
Circuits	JK series	15	_	_	_
Cable outer diameter (mm)		7.0	± 0.2	8.0 ± 0.2	10.0 ± 0.2

#### Shielding cover A



	J series	JK series		Dimensio		
Cir- cuits	Model No.	Cir- cuits	Model No.	W	L	Q'ty / box
9	J-SC9A	15	JK-SC15A	19.4	42.0	200
15	J-SC15A	_	_	27.6	46.9	150
25	J-SC25A	_	_	41.4	57.0	100
37	J-SC37A	_	_	57.8	70.6	125

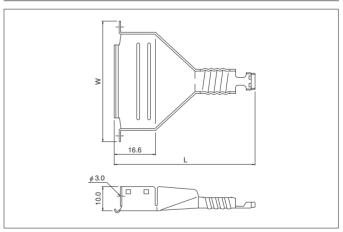
#### Material and Finish

Steel, copper- undercoated, nickel-plated

#### RoHS compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector, except for the number of circuits indicated.

#### Shielding cover B



Circuits		Dimensi	Q'ty / box	
JK series	Model No.	W	L	box
15	J-SC9B	30.0	(42.0)	200
_	J-SC15B	38.0	(46.9)	150
-	J-SC25B	52.0	(57.0)	150
_	J-SC37B	68.0	(70.6)	100
	JK series 15 -	Model No.   Model No.	Model No.   W	Model No.   W   L

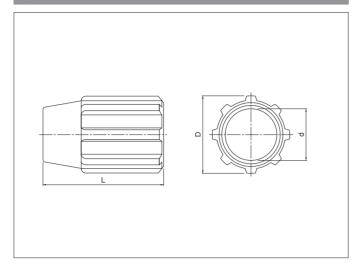
Material and Finish

Steel, copper-undercoated, nickel-plated

#### RoHS compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector.

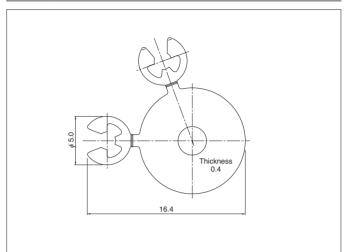
#### Cover nut



Cir- cuits	Model No.	D	d	L	Q'ty / box
9	J-CN9 · 15	13.6	7.2	19.0	1,000
25	J-CN25	16.4	8.4	25.0	1,000
37	J-CN37	18.8	10.4	28.0	1,500

Material
Glass-filled, PBT, UL94V-0, black

#### E-ring

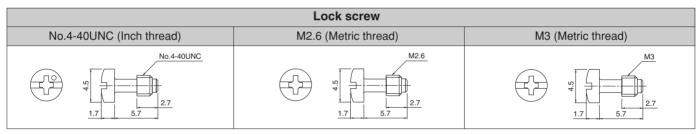


Model No.	Q'ty / box				
J-ER	5,000				
Material					
Stainless steel					

#### RoHS compliance

Note: The cover nuts, lock screws and E-rings are used with both the J and JK series connectors.

#### RoHS compliance



Type of screw	Model No.	Q'ty / box
No.4-40UNC (Inch thread)	J-SL-1C	5,000
M2.6 (Metric thread)	J-SL-2C	5,000
M3 (Metric thread)	J-SL-3C	5,000

Material and Finish

Steel, copper-undercoated, nickel-plated

#### RoHS compliance

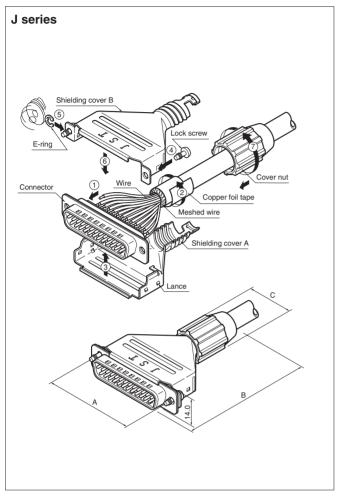
Use the following Model Nos. when ordering J-covers as a set

OSC THE TOHOT	see the following woder was. When ordering a covers as a set.								
	J series		JK series						
Circuits	Model No.	Circuits	Model No.	Parts in one set	Q'ty / box				
9	J-C9-( )C	15	JK-C15-( )C	Shielding cover A · · · · · · · · 1 pc.	25				
15	J-C15-( )C	_	_	Shielding cover B · · · · · · · 1 pc.	25				
25	J-C25-( )C	_	_	Cover nut	20				
37	J-C37-( )C	_	_	E-ring · · · · · · · · 1 set	10				

#### RoHS compliance

Note: In the above lock screw model numbers, the number in parentheses indicates the type of screw-1: Inch thread (No.4-40UNC), 2: Metric thread (M2.6), 3: Metric thread (M3).

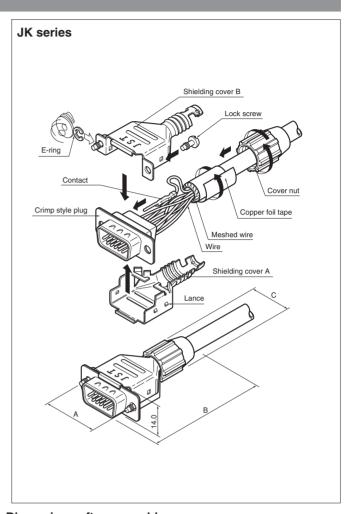
#### J-cover assembly procedure



#### Assembly procedure

- 1. Connect wires to the connector by soldering or crimping.
- 2. Fold back the braided shielding wire along the outside insulation and wind the copper foil tape around the shielding wire.
- 3. Install the connector into shielding cover A.
- 4. Screw the lock screws onto shielding cover B.
- 5. Install the E-rings.
- **6.** Align shielding cover B with shielding cover A and press shielding cover B until it engages the lances of shielding cover A.
- Tighten the cover nut until the predetermined position is reached.

Note: For details of the J-cover assembly procedure, please refer to the processing specifications separately available. The shielding effect of the J-cover is critically dependent on proper assembly.



#### Dimensions after assembly

Circuits		Dimensions (mm)			
J series	JK series	Α	В	С	
9	15	24.99	(49.0)	13.6	
15	_	33.32	(53.0)	13.6	
25	_	47.04	(64.5)	16.4	
37	_	63.50	(78.5)	18.9	



# DSUBMINIATURE J&JK SERIES

Accessories/EMI prevention overmolding cover

#### MOLD COVER



#### **Features**

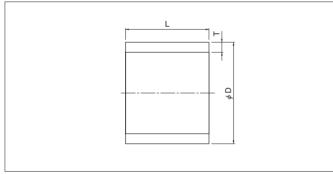
- This cover completely encloses all wire connections to the connector, and its braided wire crimp section ensures a reliable ground connection. The result is excellent shielding.
- This cover is sturdy enough to withstand the high pressure necessary during overmolding. It can thus be finish-molded directly.
- \* Compliant with RoHS.
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.

#### Applicable cable diameter

Circ	cuits	0-bl- 0 D (m-m-)		
J series	JK series	Cable O.D.(mm)		
9	15	8.6 <sup>±0.2</sup>		
15	_	7.6 <sup>±0.2</sup>		
25	_	8.6 <sup>±0.2</sup>		

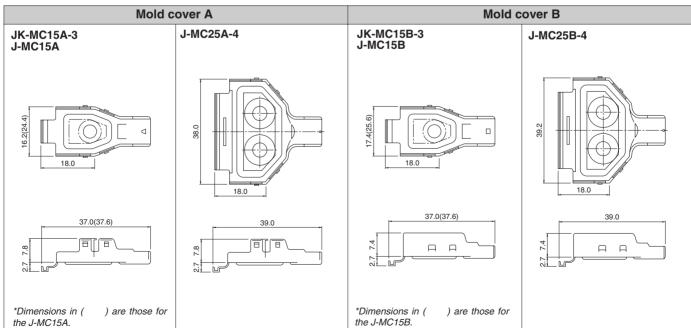
Note: Contact JST for cables other than those listed above.

#### Ferrule

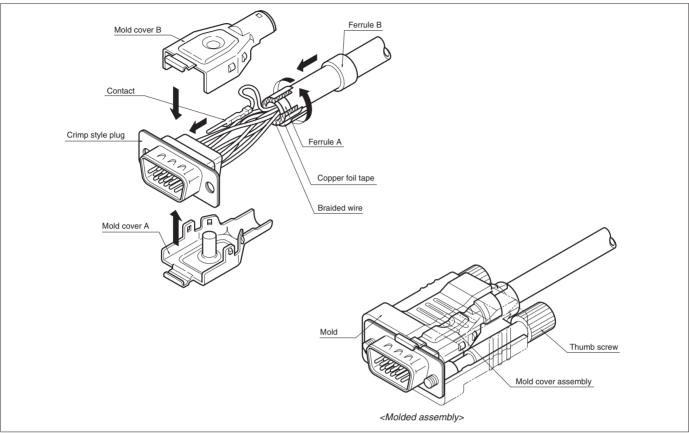


Circuits		Ferrule	Dimensions (mm)							
J series	JK series	remule	φ D	Т	L					
9 • 25	15	Α	8.0	0.5	4.0					
9 • 25		15	15	15	15	15	15	В	11.3	0.6
15		Α	7.0	0.5	4.0					
	_	В	10.5	0.6	8.0					

RoHS compliance



#### Mold cover assembly procedure



Note: Contact JST for thumb screws.

#### Assembly procedure

#### 1. Processing braided shielding wire

Pass the cable through ferrule B and remove the insulation at the end of the cable. Install ferrule A and fold back the braided shielding wire along the outside insulation. Then wind the copper foil tape around the shielding wire.

#### 2. Connecting the wires to the contacts

Connect the wires to the contacts by crimping and insert the contacts into the housing.

#### 3. Assembling the mold covers

Align mold cover B with mold cover A and press mold cover B until it engages the lances of mold cover A. Install ferrule B over the cable holding section of the cover assembly and crimp ferrule B. This completes the assembly.

Circ	cuits	Parts name	Model No.	Material and Finish	Q'ty / box
J series	JK series	Parts name	Model No.	Material and Finish	or bag
		Mold cover A	JK-MC15A-3	Steel, copper-undercoated, nickel-plated	500
9	15	Mold cover B	JK-MC15B-3	Steet, copper-undercoated, filicker-plated	300
9	15	Ferrule A	JK-FL15A-8.0C	Copper tip plated	1,000
		Ferrule B	JK-FL15B-11.3	Copper, tin-plated	500
	Mold cover B	Mold cover A	J-MC15A	Charl some winderseated miskel plated	200
15		Mold cover B	J-MC15B	Steel, copper-undercoated, nickel-plated	200
15		Copper, tin-plated	1,000		
		Ferrule B	J-FL15B-10.5	Copper, lin-plated	500
		Mold cover A	J-MC25A-4	Steel, copper-undercoated, nickel-plated	250
25		Mold cover B	J-MC25B-4	Steel, copper-undercoated, nickel-plated	250
23		Ferrule A	JK-FL15A-8.0C	Copper tip ploted	1,000
		Ferrule B	JK-FL15B-11.3	Copper, tin-plated	500

RoHS compliance

#### Crimping machine, Applicator

Contact	Crimping		Applicato	or
n	machine	Crimp applicator	Dies	Crimp applicator with dies
JK-FL15B-11.3	AP-K2N	MKS-L-RG	MK/JK-MC15	APLMK JK-MC15
J-FL15B-10.5	J-FL15B-10.5	IVINS-L-NG	MK/J-MC15	APLSC JK-MC15



## DSUBMINIATURE J SERIES

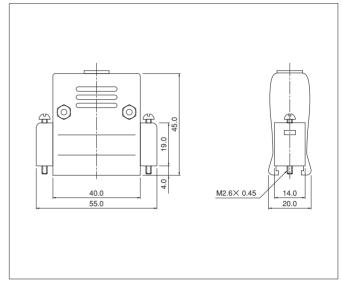
Accessories/Covers

#### EMI SHIELDING ALUMINUM DIE-CAST COVER (for 25-circuit J series connectors)



#### Features

- · This cover is made of aluminum die-cast .
- The D subminiature connector and all its wire connections can be completely covered to provide excellent shielding.
- This EMI shielding cover can be used together with the hexagonal and rectangular metric lock screws specified in JIS-C6361.
   This cover is ideally suited for RS-232C cable connectors.



Model No.	Parts in one set	Cover material	Q´ty / box
JCB-25EM	Cover A - 1 pc. Cover B - 1 pc. Lock screw - 2 pcs. Cable clamp - 2 pcs. Cover screws and nuts - 2 pcs. for each Clamp screws - 2 pcs.	Aluminum die-cast	10

#### RoHS compliance

- \* Compliant with RoHS.
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- \* Contact JST for details.

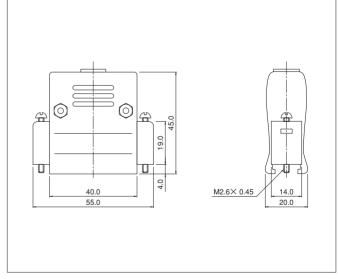
#### JIS STYLE PLASTIC COVER (for 25-circuit J series connectors)



#### Features

- · Molded plastic cover.
- This cover can be used together with the hexagonal and rectangular metric lock screws specified in JIS-C-6361.
- \* RoHS compliant products are published.
- \* Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.

\* Contact JST for details.



Model No.	Parts in one set	Cover material	Q´ty / box
JCB-25M	Covers - 2 pcs. Lock screw - 2 pcs. Cable clamp - 2 pcs. Cover screws and nuts - 2 pcs. for each Clamp screws - 2 pcs.	ABS resin	10



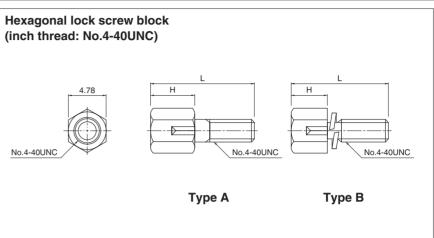
## DSUBMINIATURE J.JH.JK&KH SERIES

### Accessories/Lock screw block

A varietly of accessories are available for the D subminiature connectors.

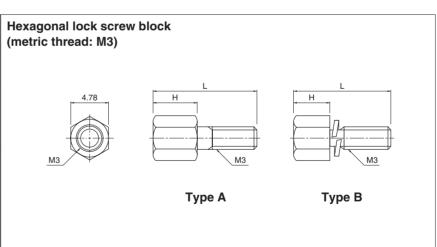
#### LOCK SCREW BLOCK





Applicable series  Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty / box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-4S-C1N	KFS-4S-C1N	_	_	5.5		Spring washer 1 pc. Nut 1 pc.	
	JFS-4S-B1W	KFS-4S-B1W	SFS-4S-B1W	HFS-4S-B1W	4.8	A	Out the same have the	
Model No.	JFS-4S-C1W	KFS-4S-C1W	SFS-4S-C1W	HFS-4S-C1W	5.5		Spring washer 1 pc.	2,000
	JFS-4S-B1WM	KFS-4S-B1WM	SFS-4S-B1WM	HFS-4S-B1WM	4.8	Б	Hexagonal lock screw &	
	JFS-4S-C1WM	KFS-4S-C1WM	SFS-4S-C1WM	HFS-4S-C1WM	5.5	В	spring washer are integrated	

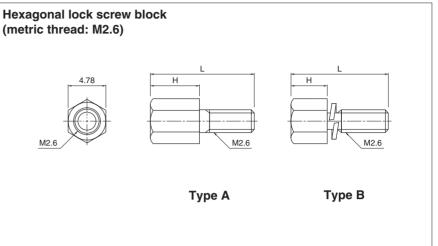




Applicable series  Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty / box	
Dimension L (mm)	13.1	15.0	10.0	11.8					
Model No.	JFS-3S-C1N	KFS-3S-C1N	_	_	5.5			Spring washer 1 pc. Nut 1 pc.	
	JFS-3S-B1W	KFS-3S-B1W	SFS-3S-B1W	HFS-3S-B1W	4.8	A	On the second second		
	JFS-3S-C1W	KFS-3S-C1W	SFS-3S-C1W	HFS-3S-C1W	5.5		Spring washer 1 pc.		
	JFS-3S-B1WM	KFS-3S-B1WM	SFS-3S-B1WM	HFS-3S-B1WM	4.8	Б	Hexagonal lock screw &		
	JFS-3S-C1WM	KFS-3S-C1WM	SFS-3S-C1WM	HFS-3S-C1WM	5.5	В	spring washer are integrated		

## **D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES**



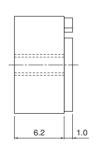


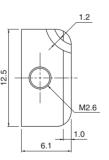
Applicable series  Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q´ty / box		
Dimension L (mm)	13.1	15.0	10.0	11.8						
Model No.	JFS-2.6S-C1N	KFS-2.6S-C1N	_	_	5.5				Spring washer 1 pc. Nut 1 pc.	
	JFS-2.6S-B1W	KFS-2.6S-B1W	SFS-2.6S-B1W	HFS-2.6S-B1W	4.8	Α	0	2,000		
	JFS-2.6S-C1W	KFS-2.6S-C1W	SFS-2.6S-C1W	HFS-2.6S-C1W	5.5		Spring washer 1 pc.			
	JFS-2.6S-B1WM	KFS-2.6S-B1WM	SFS-2.6S-B1WM	HFS-2.6S-B1WM	4.8	Б	Hexagonal lock screw &			
	JFS-2.6S-C1WM	KFS-2.6S-C1WM	SFS-2.6S-C1WM	HFS-2.6S-C1WM	5.5	В	spring washer are integrated			

#### RoHS compliance



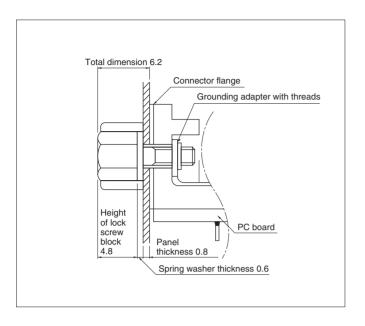
## Rectangular lock screw block (metric thread: M2.6)





Model No.	Attachment	Q´ty / box
JFS-2.6R-N	Spring washer – 1 pc. Set screw – 1 pc.	1,000

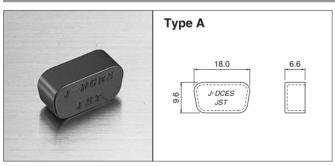
## **D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES**



#### Application examples of hexagonal lock screw blocks

- The resulting total dimension from the connector flange to the top of the hexagonal lock screw block must be 6.2mm after assembly.
- The D subminiature connector can be installed on the Panel by simply tightening the hexagonal lock screw block together with grounding adapter, which has an identical thread to that of the F, G, and H types.

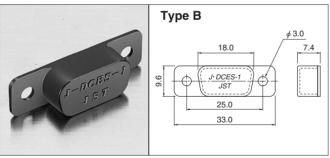
#### DUST COVER (for receptacles)



Type	Circ	uits	MadalNa	Q'ty / box	
Type	J series	JK series	Model No.		
А	9	45	J-DCES	4 000	
В	9	15	J-DCES-1	1,000	
Material					

PA. UL94V-0, black

RoHS compliance



#### **EXTRACTION TOOL**



With this tool, contacts (connected to wires by crimping) can be easily removed if they are improperly inserted into plug and receptacle housings.

Applicab	Model No.	
J series	DEJ-0.3	
JK series	Plug	KEJ-0.7
JK series	Receptacle	KEJ-0.4