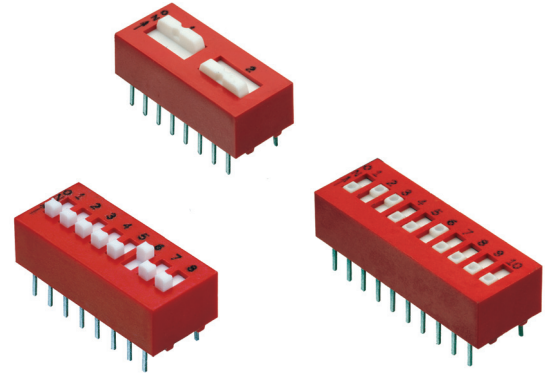
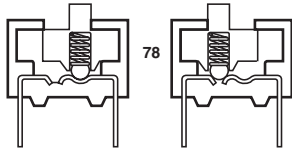


## SERIES 78

### SPST To 4PST Slide

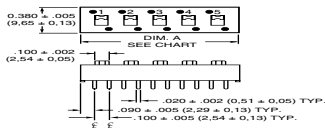
## FEATURES

- Raised and Recessed Slides
- SPST, 2PST, 3PST, 4PST
- Sealed Base Standard
- Spring and Ball Contact
- Top Tape Seal Option

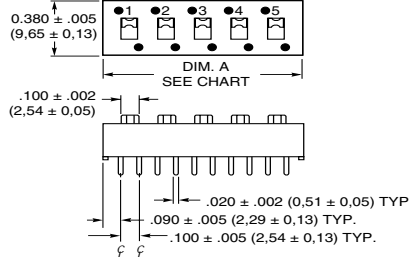
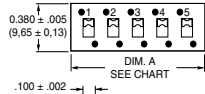


## DIMENSIONS In inches (and millimeters)

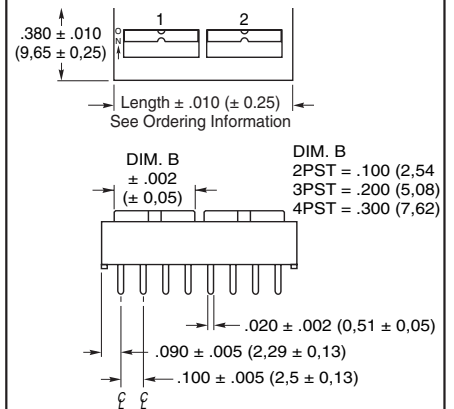
### Single Pole/Single Throw Switch in Raised and Recessed Slides



Note:  
Recessed slides have a dimple for tool actuation. For recessed slides, the .295 dimension does not apply.

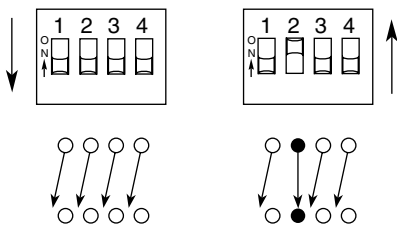


### Typical Multiple Pole Switch with Raised Slides (Switch shown here is 78H02, 4PST)



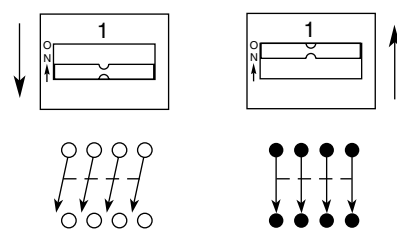
## CIRCUITRY

### Single Pole/Single Throw Switch



### Typical Multiple Pole Switch

### Typical Circuit Diagram



For switches with 5, 6, 7, 8, or 10PST circuitry, contact Grayhill.

\*A top tape seal is required for switches that are machine soldered or heavily cleaned after hand soldering. To order top seal versions, add "S" before the "T" in the Grayhill part number.

## ORDERING INFORMATION

Circuitry	No. of Positions	Length Inches	Length Metric	No./Tube	Raised Slides*	Recessed Slides*	
SPST	2	0.280"	7,1mm	35	78B02T	78RB02T	
	3	0.380"	9,7mm	27	78B03T	78RB03T	
	4	0.480"	12,2mm	21	78B04T	78RB04T	
	5	0.580"	14,7mm	18	78B05T	78RB05T	
	6	0.680"	17,3mm	15	78B06T	78RB06T	
	7	0.780"	19,8mm	13	78B07T	78RB07T	
	8	0.880"	22,4mm	12	78B08T	78RB08T	
	9	0.980"	24,9mm	10	78B09T	78RB09T	
	10	1.080"	27,4mm	9	78B10T	78RB10T	
	12	1.280"	32,5mm	8	78B12T	78RB12T	
	2PST	1	0.280"	7,1mm	35	78F01T	Recessed Slides Not Available
		2	0.480"	12,2mm	21	78F02T	
3		0.680"	17,3mm	15	78F03T		
4		0.880"	22,4mm	12	78F04T		
5		1.080"	27,4mm	9	78F05T		
6		1.280"	32,5mm	8	78F06T		
3PST	1	0.380"	9,7mm	27	78G01T	Recessed Slides Not Available	
	2	0.680"	17,3mm	15	78G02T		
	3	0.980"	24,9mm	10	78G03T		
4PST	1	0.480"	12,2mm	21	78H01T	Recessed Slides Not Available	
	2	0.880"	22,4mm	12	78H02T		

Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

**SPECIFICATIONS: Standard Styles**

<b>Ratings</b>	<b>76</b>	<b>78</b>	<b>90B</b>
<b>Mechanical Life:</b> Operations per switch position	2,000	2,000	2,000
<b>Make-and-break Current Rating:</b> Operations per switch position at these resistive loads			
1 mA, 5 Vdc; 50 mA, 30 Vdc; or 150 mA, 30 Vdc:	2,000	2,000	—
10 mA, 30 Vdc; or 10 mA, 50 mVdc:	—	—	2,000
10 mA, 50 mVdc; or 25 mA, 24 Vdc; or 100 mA, 6 Vdc:	—	—	2,000
<b>Contact Resistance:</b> Initially:	≤ 30 mΩ	≤ 30 mΩ	≤ 20 mΩ
After life, at 10 mA, 50 mVdc, open circuit:	≤ 100 mΩ	≤ 100 mΩ	≤ 100 mΩ
<b>Insulation Resistance:</b>			
Minimum, at 100 Vdc between adjacent closed contacts and also across open switch contacts			
Initially (Mohms):	5,000	5,000	5,000
After life (Mohms):	1,000	1,000	1,000
<b>Dielectric Strength:</b> Minimum voltage (AC, RMS) measured between adjacent closed contacts and also across open switch contacts.			
Initially:	750 V	750 V	500 V
After life:	500 V	500 V	500 V
<b>Current Carry Rating:</b> Maximum rise of 20°C	5 A	4 A	3 A
<b>Switch Capacitance:</b> At 1 megahertz	2 pF	2 pF	2 pF
<b>Operating Temperature Range:</b>	-40°C to + 85°C	-40°C to + 85°C	-40°C to + 85°C
<b>Storage Temperature Range:</b>	-55°C to + 85°C	-55°C to + 85°C	-55°C to + 85°C

**Mechanical Ratings**

**Vibration Resistance:** Per Method 204, Test Condition B, 1 mS opening (10 mS allowed)  
**Mechanical Shock:** Per Method 213, Test Condition A. 1 mS opening (10 mS allowed)  
**Thermal Shock Resistance:** Per specification; no failures; passes contact resistance.  
**Terminal Strength:** Per specification  
**Thermal Aging:** 1,000 hours at 85°C; no failures.

**Environmental Ratings**

Meets all requirements of MIL- S-83504. Where Grayhill performance is superior, the MIL spec is listed in parentheses.  
**Moisture Resistance:** Per MIL-STD-202, Method 106.

**Soldering Information**

Series 90 MIDIP and Series 76 recessed rocker (76RSB style) sealed switches have been tested to EIA Standard RS-448-2. Similar performance can be expected from other sealed Series 76 and 78 DIP switches.  
**Solderability:** Per MIL-STD-202, Method 208  
**Resistance to Soldering Heat:** 76RSB: Passes EIA Standard using two, four, and six second soldering time. 90: Per MIL-S-83504, six second test.  
**Fluxing:** Per EIA RS-448-2 with flux touching switch body.  
**Cleaning:** 76, 78 and 90 series tape sealed products: Passes immersion test using water/detergent. Acceptable solutions include 1-1-1 trichlorethane, freon, (TF, TE, or TMS), isopropyl alcohol, detergent (140°F maximum). Terpene acceptable for Series 90 only. Solutions which are not recommended include acetone, methylene chloride, freon TMC.

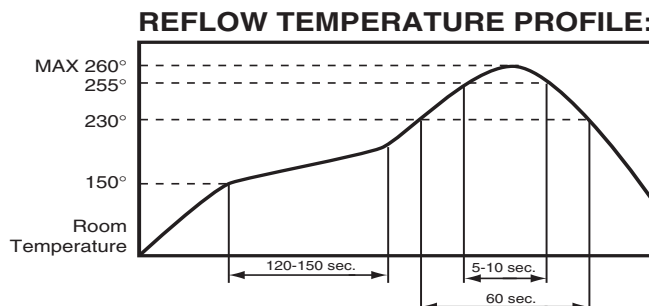
**Materials and Finishes**

**Shorting Member (Ball):** Brass, gold-plated over nickel barrier.  
**Base Contacts:** Copper alloy, gold-plated over nickel barrier.  
**Terminals:** Copper alloy, matte tin plated over nickel barrier.  
**Non-Conductive Parts:** Thermoplastic (UL94V-O)  
**Potting Material:** Epoxy, 76,78 only.  
**Protective Cover:** 76,78, only-Polycarbonate.  
**Tape Seal:**  
 76, 78: Polyester film  
 90: Polyimide film  
**Tape Seal Integrity:** Passes gross leak test using 125°C flourinert for 20 seconds minimum. Reference MIL-STD-202, Method 112.

**Recommended Soldering Conditions:**

**Reflow Soldering Profile:**

(260°C Peak Temperature)



**WAVE SOLDERING:** 260°C maximum solder temperature for 5 seconds max.