

INTRODUCTION

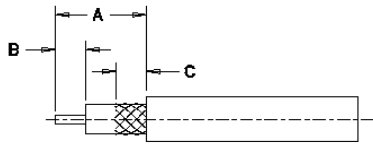
The detail shown within this instruction sheet gives guidance for the assembly of the chosen cable to connector. (Refer to the table for the applicable connector part numbers covered by this document).

The assembly instructions are in sketch form, which show the sequence of how to assemble.

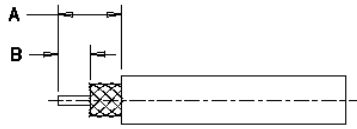
The sketches are relevant for both jacks and plugs. For clarity, only one type of connector is shown.

Cable preparation should be undertaken in accordance with normal safety precautions using commercially available cable stripping tools.

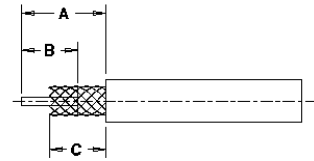
PART NUMBERS, CABLE PREPARATION AND TOOLING TABLES



VERSION 1



VERSION 3



VERSION 4

connector P/N	Cable version	Cable Strip Dimensions			Hand Tool Part No.	Die Set Part No.	connector P/N	Cable version	Cable Strip Dimensions			Hand Tool Part No.	Die Set Part No.
		A	B	C					A	B	C		
1-1337400-0	4	8.0	5.0	5.0	not required	not required	1-1478001-0	1	16.0	3.0	6.0	not required	not required
1-1337401-0	4	8.0	5.0	5.0	not required	not required	1-1478002-0	1	16.0	3.0	6.0	not required	not required
1-1337402-0	4	8.0	5.0	5.0	not required	not required	1-1478021-0	1	7.5	2.5	4.0	not required	not required
1-1337403-0	4	8.0	5.0	5.0	not required	not required	1-1478022-0	1	7.5	2.5	4.0	not required	not required
1-1337404-0	4	8.0	5.0	5.0	not required	not required	1-1478113-0	4	5.0	2.5	4.0	not required	not required
1-1337407-0	3	8.5	3.5	-	not required	not required	1-1478114-0	4	5.0	2.5	4.0	not required	not required
1-1337408-0	3	8.5	3.5	-	not required	not required	1-1478119-0	4	5.0	2.5	4.0	not required	not required
1-1337409-0	3	8.5	3.5	-	not required	not required	1-1478120-0	4	5.0	2.5	4.0	not required	not required
1-1337420-0	1	9.0	2.5	4.0	not required	not required	1-1478136-0	1	10.0	3.5	4.5	not required	not required
1-1337421-0	1	9.0	2.5	4.0	not required	not required	1-1478137-0	3	7.5	2.5	-	not required	not required
1-1337422-0	1	9.0	2.5	4.0	not required	not required	1-1478138-0	3	7.5	2.5	-	not required	not required
1-1337423-0	4	5.0	2.5	4.0	not required	not required	1-1478144-0	3	7.0	2.5	-	not required	not required
1-1337424-0	4	5.0	2.5	4.0	not required	not required	1-1478145-0	3	7.0	2.5	-	not required	not required
1-1337466-0	1	9.0	2.5	4.0	not required	not required	1-1478146-0	3	7.5	2.5	-	not required	not required
1-1337467-0	1	9.5	2.5	5.5	not required	not required	1-1478147-0	3	7.5	2.5	-	not required	not required
1-1337510-0	1	9.0	2.5	4.0	not required	not required	1-1478148-0	3	7.0	2.5	-	not required	not required
1-1337519-0	4	5.0	2.5	4.0	not required	not required	1-1478149-0	3	7.0	2.5	-	not required	not required
1-1337532-0	1	10.0	3.5	4.5	not required	not required	1-1478156-0	1	9.0	2.5	4.0	not required	not required
1-1337533-0	1	10.0	3.5	4.5	not required	not required	1-1478157-0	1	9.0	2.5	4.0	not required	not required
1-1337536-0	4	5.0	2.5	4.0	not required	not required	1-1478162-0	1	9.0	2.5	4.0	not required	not required
1-1337612-0	1	9.0	2.5	4.0	not required	not required	1-1478163-0	1	9.0	2.5	4.0	not required	not required
1-1337617-0	1	9.5	2.5	5.5	not required	not required	1-1478164-0	1	8.5	2.8	4.5	not required	not required
1-1337640-0	3	7.0	3.5	-	not required	not required	1-1478167-0	1	8.5	2.8	4.5	not required	not required
1-1337641-0	3	8.0	4.0	-	not required	not required	1-1478168-0	1	8.5	2.8	4.5	not required	not required
1-1337642-0	3	8.0	4.0	-	not required	not required	1-1478169-0	1	8.5	2.8	4.5	not required	not required

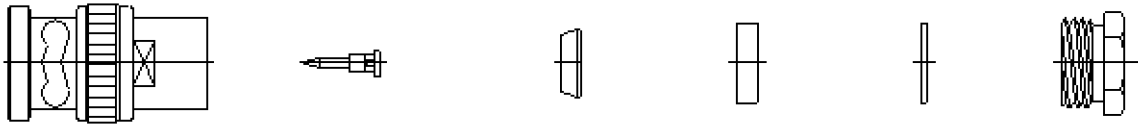
Part numbers continue on next page.

connector P/N	Cable Version	Cable Strip Dimensions			Hand Tool Part No.	Die Set Part No.
		A	B	C		
1-1478170-0	1	8.5	2.8	4.5	not required	not required
1-1478186-0	3	8.5	3.5	-	not required	not required
1-1478187-0	3	8.5	3.5	-	not required	not required
1-1478188-0	3	7.0	3.5	-	not required	not required
1-1478189-0	3	7.0	3.5	-	not required	not required
1-1478202-0	4	5.0	2.5	4.0	not required	not required
1-1478205-0	1	9.5	2.5	5.5	not required	not required
1-1478206-0	1	7.5	2.5	4.0	not required	not required
1-1478224-0	3	7.0	3.5	-	not required	not required

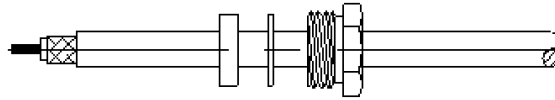
CABLE TO CONNECTOR DIAGRAM FOLLOWS ON NEXT PAGE

REVISION RECORDS					
REVISION	DESCRIPTION	DRAWN BY	CHECKED BY	APPROVED BY	DATE
A	RELEASE FOR PRODUCTION	R.GOODALL	F.W-KING	F.W-KING	12 NOV 2001

MAIN BODY CONTACT PIN SLEEVE GASKET WASHER NUT

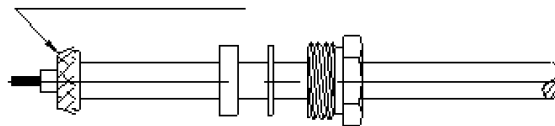


STEP 1



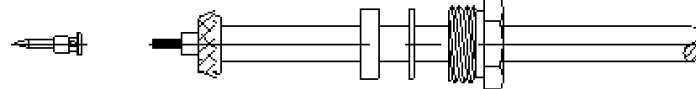
STEP 2

BRAID FOLD BACK



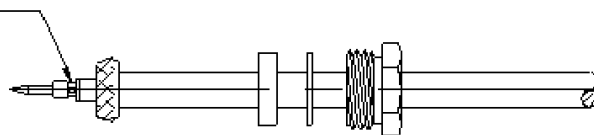
STEP 3

INSERT

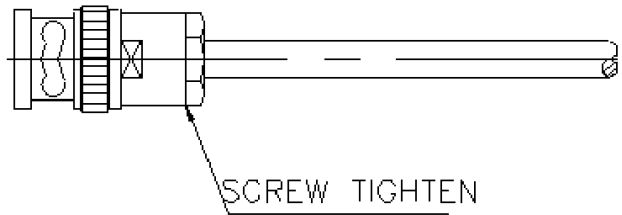


STEP 4

SOLDER



STEP 5



SCREW TIGHTEN