

## 3.5x2.8mm SURFACE MOUNT LED LAMP

Part Number: AA3528SGS Super Bright Green

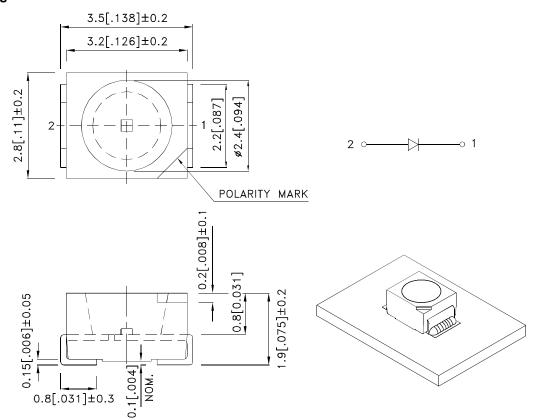
### **Features**

- Single color.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- Ideal for backlighting.
- Package: 1500pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

### Description

The Super Bright Green source color devices are made with Gallium Phosphide Green Light Emitting Diode.

# **Package Dimensions**



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25(0.01")$  unless otherwise noted.
- The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
   The device has a single mounting surface. The device must be mounted according to the specifications.

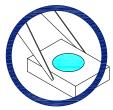
SPEC NO: DSAL0871 **REV NO: V.1** DATE: SEP/21/2010 PAGE: 1 OF 6 APPROVED: WYNEC CHECKED: Allen Liu DRAWN: C.H.Han ERP: 1201006766

## **Handling Precautions**

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

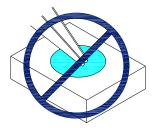
As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

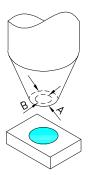




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4. The outer diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.
- 5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



SPEC NO: DSAL0871 REV NO: V.1 DATE: SEP/21/2010 PAGE: 2 OF 6

APPROVED: WYNEC CHECKED: Allen Liu DRAWN: C.H.Han ERP: 1201006766

## **Selection Guide**

Part No.	Dice	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
		-	Min.	Тур.	201/2
AA3528SGS	Super Bright Green (GaP)	Water Clear	12	25 120°	

### Notes:

- 1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value. 2. Luminous intensity/ luminous Flux: +/-15%.

# Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Super Bright Green	565		nm	IF=20mA
λD [1]	Dominant Wavelength	Super Bright Green	568		nm	IF=20mA
Δλ1/2	Spectral Line Half-width	Super Bright Green	30		nm	I=20mA
С	Capacitance	Super Bright Green	15		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Super Bright Green	2.2	2.5	V	I=20mA
lr	Reverse Current	Super Bright Green		10	uA	V <sub>R</sub> =5V

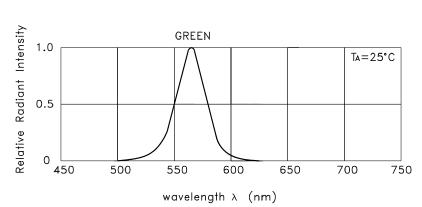
- Notes: 1.Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.

# Absolute Maximum Ratings at TA=25°C

Parameter	Super Bright Green	Units		
Power dissipation	62.5	mW		
DC Forward Current	25	mA		
Peak Forward Current [1]	140	mA		
Reverse Voltage	5	V		
Operating Temperature	-40°C To +85°C			
Storage Temperature	-40°C To +85°C			

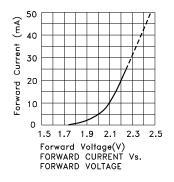
1. 1/10 Duty Cycle, 0.1ms Pulse Width.

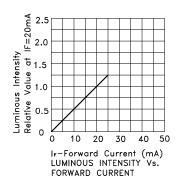
SPEC NO: DSAL0871 **REV NO: V.1** DATE: SEP/21/2010 PAGE: 3 OF 6 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: C.H.Han ERP: 1201006766

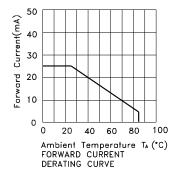


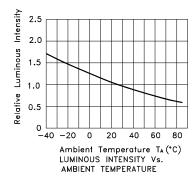
RELATIVE INTENSITY Vs. WAVELENGTH

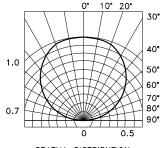
# Super Bright Green AA3528SGS











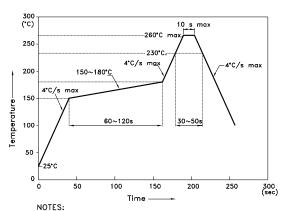
SPATIAL DISTRIBUTION

SPEC NO: DSAL0871 APPROVED: WYNEC REV NO: V.1 CHECKED: Allen Liu DATE: SEP/21/2010 DRAWN: C.H.Han PAGE: 4 OF 6 ERP: 1201006766

### **AA3528SGS**

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



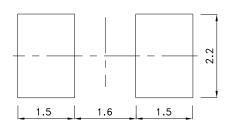
- NOTES:

  1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

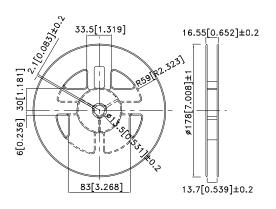
  2.Don't cause stress to the epoxy resin while it is exposed to high temperature.

  3.Number of reflow process shall be 2 times or less.

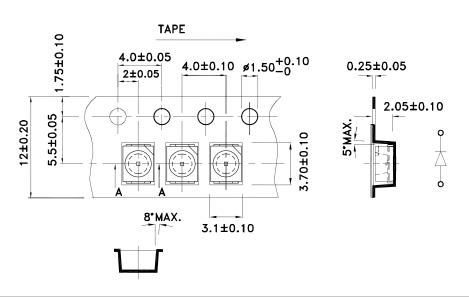
## **Recommended Soldering Pattern** (Units: mm; Tolerance: ± 0.1)



### **Reel Dimension**



**Tape Dimensions** (Units: mm)



SPEC NO: DSAL0871 **APPROVED: WYNEC** 

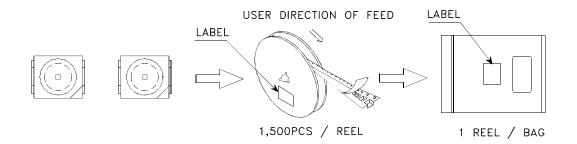
**REV NO: V.1 CHECKED: Allen Liu** 

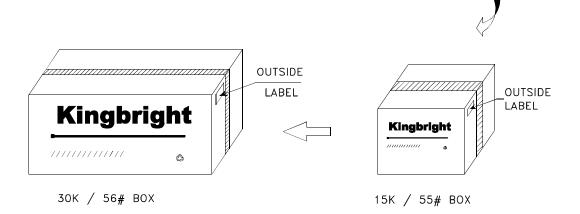
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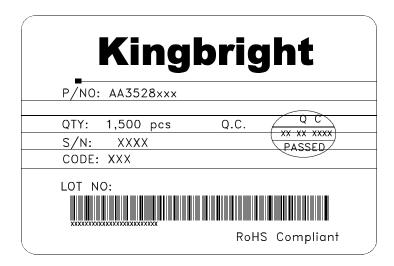
PAGE: 5 OF 6 ERP: 1201006766

### **PACKING & LABEL SPECIFICATIONS**

### **AA3528SGS**







SPEC NO: DSAL0871 APPROVED: WYNEC

**REV NO: V.1 CHECKED: Allen Liu** 

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PAGE: 6 OF 6 ERP: 1201006766