



Above Drawing For Reference Only

**Ordering Information and Dimensions** [Top ↑](#)

Wire Size	Maximum Insulation Outside Diameter	Series	Material	Tin Plating		Gold Plating No. 1		Gold Plating No. 2	
				Loose	Chain	Loose	Chain	Loose	Chain
18-20	2.79 (.110)	2478	Phosphor Bronze	08-52-0072*	08-52-0071*	08-58-0122*	08-58-0121*	08-65-0115*	08-65-0114*
			Brass	08-50-0106	08-50-0105	08-56-0106	08-56-0105	08-55-0104	08-55-0103
18-22		2878	Phosphor Bronze	08-52-0127*	08-52-0126*	08-58-0128*	08-58-0127*	08-65-0119*	08-65-0118*
			Brass	08-50-0116	08-50-0115				

22-26	1.65 (.065)	2578	Phosphor Bronze	08-50-0134*	08-50-0133*	08-58-0126*	08-58-0125*	08-65-0117*	08-65-0116*
			Brass	08-50-0108	08-50-0107	08-56-0108	08-56-0107	08-55-0106	08-55-0105

Terminal Engineering No.	Hand Tools		Crimp Machine	
	Crimping Order and Engineering No.	Extraction Order and Engineering No.	Bench Order and Engineering No.	Automatic Type
	(JHTR-2445-A)	(HTA-2174)	(TM-40D)	
2478	11-01-0026	11-03-0016	11-04-0418	KM40S
2578(a)			11-04-0420	
2878			11-04-0418	

\* US Standard Product available through Molex franchised distributors.  
Recommended wire range assumes stranded wire.  
Plating No.1: 20µ" min. Gold in contact area with a flash overall  
Plating No.2: 15µ" min. Gold in contact area only.